1	Site-specific halloysite functionalization by polydopamine: a
2	new synthetic route for potential near infrared-activated delivery
3	system
4	Maria Laura Alfieri, ^{†a} Marina Massaro, ^{†b} Marco d'Ischia, ^{*a} Gerardino D'Errico, ^a Noemi
5	Gallucci, ^a Michelangelo Gruttadauria, ^b Mariano Licciardi, ^c Leonarda F. Liotta, ^d Giuseppe
6	Nicotra, ^e Gianfranco Sfuncia, ^e and Serena Riela ^{*b}
7	
8	^a Dipartimento di Scienze Chimiche, Università di Napoli Federico II, Via Cinthia 4, I-80126
9	Napoli, Italy. E-mail: marco.dischia@unina.it
10	^b Dipartimento Scienze e Tecnologie Biologiche Chimiche e Farmaceutiche (STEBICEF), Sez.
11	Chimica, Università degli Studi di Palermo, Viale delle Scienze, Ed. 17, 90128 Palermo, Italy. E-
12	mail: <u>serena.riela@unipa.it</u> .
13	° Dipartimento di Scienze e Tecnologie Biologiche Chimiche e Farmaceutiche (STEBICEF), sez.
14	Chimica e Tecnologie Farmaceutiche, Università degli Studi di Palermo, Via Archirafi, 32,
15	90123, Italy.
16	^d Istituto per lo Studio dei Materiali Nanostrutturati (ISMN)-CNR, Via Ugo La Malfa 153, 90146
17	Palermo, Italy.
18	^e CNR-IMM, Zona Industriale Strada VIII, 5, 95121 Catania, Italy.
19	[†] Contributed equally
20	
21	The manuscript is dedicated to the memory of Prof. Sergio Rosselli.
22	
23	KEYWORDS. Halloysite nanotubes, site-specific functionalization, polydopamine, secondary
24	modification, biotin-avidin interaction, delivery system, hyperthermia effects.
25	
26	ABSTRACT. Halloysite nanotubes (HNTs) represent a versatile core structure for the design of
27	functional nanosystems of biomedical interest. However, the development of selective
28	methodologies for the site-controlled functionalization of the nanotubes at specific sites is not an

29 easy task. This study aims to accomplish a procedure for the site-selective/specific, "pin-point", 30 functionalization of HNTs with polydopamine (HNTs@PDA). This goal was achieved, at pH 31 6.5, by exploiting the basicity of ZnO nanoparticles anchored on the HNTs external surface 32 (HNTs@ZnO) to induce a punctual polydopamine polymerization and coating. The morphology 33 and the chemical composition of the nanomaterial was demonstrated by several techniques. 34 Turbidimetric analysis showed that PDA coating affected the aqueous stability of HNTs@PDA 35 compared to both HNTs@ZnO and HNTs. Notably, hyperthermia studies revealed that the nanomaterial induced a local thermic rise, up to 50 °C, under near-infrared (NIR) irradiation. 36 37 Furthermore, secondary functionalization of HNTs@PDA by selective grafting of biotin onto the 38 PDA coating followed by avidin binding was also accomplished.

39 INTRODUCTION. Functionalization of nanomaterials is of critical relevance to a variety 40 of biomedical applications, mainly including drug delivery in *e.g.*, cancer therapy. The 41 availability of versatile strategies to tailor and control the physical and chemical 42 properties of nanomaterials and the nature of the functionalities introduced onto them is 43 critical for obtaining highly multifunctional nanomaterials with additional properties 44 compared to the pristine ones.[1]

45 this framework, halloysite nanotubes (HNTs), aluminosilicate clay In an 46 $(Al_2Si_2O_5(OH)_4 \cdot nH_2O)$ with a predominantly tubular structure, have attracted 47 considerable attention for their ability to entrap, protect and provide sustained release of 48 drugs.[2] In fact, halloysite has a positively charged lumen, mostly consisting of 49 aluminum hydroxide, whereas the external surface, is negatively charged, consisting of 50 silicon dioxide. Generally, HNTs have a length in the range of $0.2-1.5 \,\mu\text{m}$, with inner and 51 outer diameters in the ranges of 10–30 nm and 40–70 nm, respectively. Owing to the high 52 mechanical strength and good biocompatibility, HNTs represent a versatile core structure 53 for the design of functional nanosystems of potential technological and biomedical 54 interest, [2, 3] including e.g. catalytic supports, [4-7] adsorbent nanomaterials [8, 9] and 55 nanofillers.[10] Furthermore, due to the presence of an empty lumen they can be 56 effectively used as nanocontainers for drugs, making them more attractive than other 57 nanomaterials such as biodegradable porous nanosilica. In most cases, design of 58 functional system relies on selective functionalization of the nanotubes at specific sites,

such as at the inner and/or the outer surface,[10-12] or on substructural patterning, whichis not an easy task.

To this aim, interesting perspectives toward a rational and controlled manipulation of the nanomaterials have been opened by the reliance on the substrate-independent underwater adhesion properties of mussel-inspired polydopamine (PDA) which allow to achieve HNTs functionalization and to provide an effective means of secondary functionalization. In addition, PDA possesses an intrinsic biocompatibility and a good absorption towards near-infrared light (NIR) around 808 nm, which makes it capable of converting photons into thermal energy adding further properties to the resulting nanomaterials.[13-16]

68 A systematic investigation of the interaction between hallovsite surfaces and dopamine 69 as a function of pH[17] revealed a strong influence of the surface and reaction conditions 70 on the chemical properties of the PDA coating. Key observations included: a) a different 71 thickness of the coating layers on the external surface of halloysite (ca. 5 nm) versus the 72 inner surface (thinner), which was attributed to the small dimension of the lumen (~ 15 73 nm); b) the occurrence of different structural and chemical properties of PDA coatings on 74 halloysite vs free PDA, as apparent from the lower proportion of carbonyl and cyclized 75 amine groups in the former case, which reflects a decreased tendency to oxidation of the 76 halloysite-bound catechol groups; c) a prominent proportion of primary amine groups at 77 acidic pH.[18]

The coating of halloysite with PDA[17, 19-23] or the covalent functionalization of the alumina inner lumen with dopamine molecules was investigated in a number of studies.[24] Nanocomposites produced by functionalization of the external surface of HNTs with PDA were used for example to provide enhanced anti-fouling, bio-fouling and filtration properties to polyetherimide (PEI) membranes.[25]

We, recently, reported the preparation of PDA/HNTs nanocomposites, synthesized under both acidic and alkaline oxidation conditions.[26] HNTs, used as fillers, were found to interact in different ways with PDA depending on the pH of the medium, producing various effects on nanocomposite morphology, including an increase in the thermal stability of PDA samples based on thermogravimetric analysis (TGA). The PDA/HNTs nanocomposites imparted morphologies to a glass surface similar to those of the bulk polymers and, affected transparency and wettability by enhancing surface roughness. Although functionalization of HNTs has emerged as a very promising strategy to modify and tailor PDA-based surface functionalization, available protocols for PDA deposition on HNTs require alkaline conditions[27] or the use of oxidants, causing extensive precipitation of polymer in the reaction medium. The development of selective methodologies for the site-controlled functionalization of HNTs appears therefore to be an important goal for various technological and biomedical applications.

96 Herein we report, the first procedure, to the best of our knowledge, for the site-97 selective/specific, "pin-point", nanofunctionalization of HNTs with PDA (HNTs@PDA), 98 which exploits the basicity of ZnO nanoparticles decorating the external surface of HNTs 99 (HNTs@ZnO) to induce surface-specific polymerization and deposition of dopamine 100 coatings at relatively low pH (6.5) under conditions hindering polymer precipitation in the 101 bulk mixture. Hyperthermia studies revealed that HNTs@PDA can induce a local thermic 102 rise under NIR irradiation with good photothermal stability for at least four consecutive 103 cycles of laser on/off operations. Furthermore, the nanomaterial displayed good properties 104 as an anchoring point for the grafting of biotin and subsequent avidin interaction, to 105 obtain a potential drug delivery system with therapeutic synergies. These results open the 106 doorway to novel strategies for mussel-inspired nanofunctionalization and nanopatterning 107 for development of multifunctional delivery systems.

108 MATERIALS AND METHODS. Dopamine hydrochloride ($\leq 100\%$), HNTs (nanopowder, 109 MQ100), ZnO (nanopowder, 81%) and HABA/Avidin reagent (lyophilized powder, MQ200) 110 were purchased from Merck (Darmstadt, Germany) and used without further purification. 111 HNTs@ZnO nanomaterial and biotin 2'-aminoethylamide (1) were synthetized as reported in 112 literature.[28, 29]

113 UV-vis measurements were performed using a Beckmann DU 650 spectrometer.

The morphologies of the nanocomposites were studied using an ESEM FEI QUANTA 200F microscope. Before each experiment, the surface of the sample was coated with gold in argon by means of an Edwards Sputter Coater S150A to avoid charging under electron beam treatment. The energy of the beam was 20 keV, and the working distance was 10 mm. Minimal electron dose conditions were employed to avoid damaging the sample. Fourier Transform-Infrared Spectroscopy (FT-IR) analyses were recorded with an Agilent Technologies Cary 630 FT-IR spectrometer. Specimens for these measurements were prepared by mixing 5 mg of the sample powder with 100 mg of KBr.

The thermogravimetric analysis (TGA) of the material was performed in a TGA/DSC1 STAR System from Mettler Toledo Inc. The sample (15 mg) was subjected to a pre-treatment in air flow (30 mL/min) from 25 °C to 100 °C with a heating rate of 10 °C/min and holding time at 100 °C for 30 min, to remove any eventual physisorbed water. Then, the temperature was increased from 100 to 1000 °C under air flow (30 mL/min) and the weight loss occurring during this step was considered to calculate the organic weight content of the HNTs@ZnO nanomaterial.

128 The Transmission Electron Microscopy acquired in Scanning mode (STEM) were performed 129 with a FEI TECNAI F20 microscope operating at 200 keV. The instrument is also equipped with 130 a dispersion micro-analysis of energy (EDS) and the STEM accessory. STEM pictures were 131 recorded using a High Angle Annular Dark Field (HAADF) detector: in this imaging mode, the intensity I is proportional to $Z^{1.7}$ t, where Z is the mean atomic number and t is the thickness of 132 133 the specimen. The powder was dispersed in isopropyl alcohol and sonicated for 10 min. The 134 solution was then drop casted on an ultrathin carbon film supported by a gold grid. The 135 preparation was then dried at 50 °C.

Attenuated Total Reflectance-Fourier Transform Infrared Spectroscopy (ATR-FTIR) spectra have been acquired by using an FT-IR Bruker Lumos equipped with Platinum ATR. Spectra result from 60 scans in the wavenumber range 1400–400 cm⁻¹, with resolution of 2 cm⁻¹. The baseline correction has been performed by using the OPUS[®] software.

140 The size analysis, ζ -potential and polydispersity index of the samples were determined using a 141 Malvern Zetasizer Nano ZS instrument, fitted with a 532-nm laser at a fixed scattering angle of 142 173°.

High Performance Liquid Chromatography (HPLC) analyses were performed on an Agilent 144 1100 binary pump instrument equipped with an SPD-10AV VP UV-visible detector using a 145 Synergi Hydro-RP80A column, 250 mm x 4.6 mm, 4 μ m particle size at 0.7 mL/min. Detection 146 wavelength was set at 254 and 280 nm. Eluant system: 1% formic acid taken to pH = 2.8 with 147 sodium hydroxide/methanol 97:3 (v/v).

148 Electron Paramagnetic Resonance (EPR) measurements were performed using an X-band (9
149 GHz) Bruker Elexys E-500 spectrometer (Bruker, Rheinstetten, Germany), equipped with a

150 superhigh sensitivity probe head. Samples (4.9-7.6 mg) were transferred to flame-sealed glass 151 capillaries which were coaxially inserted in a standard 4 mm quartz sample tube, accurately 152 positioned inside the cavity. Measurements were performed at room temperature. The 153 instrumental settings were as follows: sweep width, 140 G; resolution, 1024 points; modulation 154 frequency, 100 kHz; modulation amplitude, 1.0 G. The amplitude of the field modulation was 155 preventively checked to be low enough to avoid detectable signal overmodulation. EPR spectra 156 were measured with a microwave power of ~ 0.25 mW to avoid microwave saturation of 157 resonance absorption curve. A total of 128 scans were accumulated to improve the signal-to-158 noise ratio. For power saturation experiments, the microwave power was gradually incremented 159 from 0.008 to 127 mW. The g value and the spin density were evaluated by means of an internal 160 standard, Mn²⁺-doped MgO, prepared as previously described.[30]

161 **2.1 Synthesis of HNTs@PDA nanomaterial**

HNTs@PDA nanomaterial was prepared by adding 0.4 g of HNTs@ZnO nanomaterial to a 20 mL of dopamine hydrochloride solution (1.6 mM) in phosphate buffer (50 mM) at pH 6.5, under inert atmosphere by bubbling Ar into the solution. The mixture was stirred for 10 h or 24 h at room temperature. Afterwards, the dispersion was centrifuged, and the solid precipitate was washed several times with deionized water (*ca.* 200 mL). The grey powder obtained was dried at 60 °C overnight.

168 **2.2 Chemical degradation of HNTs@PDA nanomaterial**

The appropriate sample (150 mg of HNTs@PDA and HNTs@ZnO or 5 mg of polydopamine samples) was suspended in 1 M NaOH (1 mL) and treated with 1.5% H_2O_2 at room temperature and under vigorous stirring. After 18 h, the mixture was acidified to pH = 2 with 0.2 M HCl, filtered through nylon membranes (0.45 µm) and analyzed by HPLC.[31]

173 **2.3 Evaluation of the hyperthermic effect of HNTs@PDA**

A dispersion of HNTs@PDA in water (20 mL, 10 mg mL⁻¹ which correspond to PDA amount in the nanomaterial of 160 mg mL⁻¹) was prepared and treated with an 810 nm diode laser (GBox 15A/B by GIGA Laser) with the power fitted at either 0.5 or 0.7 W cm⁻³ as reported elsewhere. [32, 33] At fixed intervals, the temperature of the dispersion was recorded and reported as a function of the exposure time. The same experiment was carried out on pristine HNTs and HNTs@ZnO as control. 180 The 810 nm diode laser used for this study was chosen as it is normally recognized as safe for181 humans and used in various fields of clinical therapy. [34]

182 **2.4 Biotinylation of HNTs@PDA nanomaterial**

In a 10 mL round bottom flask were introduced 35 mg of HNTs@PDA and 5 mL of EtOH. Afterwards, 40 mg (0.14 mmol) of biotin 2'-aminoethylamide (1) were added and the dispersion was left to stir at reflux for 18 h. Then the solid was washed several times with water and dried at 60 °C overnight.

187 2.5 Interaction with HABA/Avidin and determination of biotin grafted onto HNTs@PDA 188 nanomaterial

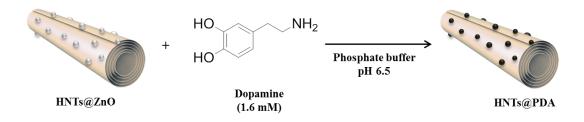
189 To a 900 μ L of a stock solution of HABA/Avidin reagent in deionized water, 100 μ L of a 190 biotinylated HNTs@PDA dispersion (0.6 or 6 mg mL⁻¹) were added and the change in 191 absorption intensity of HABA ($\lambda_{max} = 500$ nm) was monitored.

192 **2.6 Statistical analysis**

In all the experiments, each sample was tested in independent analyses, each carried out in triplicate. The results are presented as the mean \pm standard deviation (SD) values obtained.

195 **RESULTS AND DISCUSSION.** The HNTs@ZnO nanomaterial was synthesized by a reported 196 procedure.[28] In brief, to a suspension of ZnO nanoparticles in phosphate buffer solution (pH= 197 8.0), pristine HNTs were added, to obtain HNTs@ZnO as a suspension, following the formation 198 of covalent bonds between Zn^{2+} ions and HNTs outer surface.

Selective coating of ZnO nanoparticles onto HNTs@ZnO to give HNTs@PDA was accomplished by addition of HNTs@ZnO to 20 mL of dopamine hydrochloride solution (1.6 mM) in 50 mM phosphate buffer at pH 6.5 for 10 or 24 h (Scheme 1). Under these conditions, PDA deposition was immediately apparent from the fast color change from whitish to pale grey, whereas no color change was apparent with pristine HNTs in a control experiment. Under these conditions the dopamine solution was stable without visible polymerization and PDA precipitation even after 24 h.



207 208 209

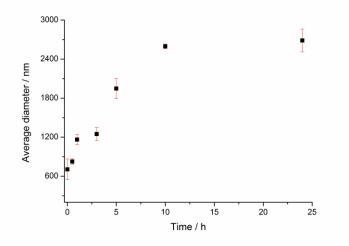
Scheme 1. Schematic representation of the synthesis of HNTs@PDA.

210 Dynamic light scattering (DLS) measurements gave clear indications of dopamine 211 polymerization onto the HNTs@ZnO in phosphate buffer at pH 6.5. By this technique, indeed, it 212 was possible to calculate the average translational diffusion coefficient (Figure S1) which is 213 related to the dimension and shape of the diffusing particles, their hydration, solvent viscosity, 214 and aggregation phenomena. HNTs are anisotropic objects with a high aspect ratio, which can 215 change due to functionalization. Moreover, particles ability to interact and aggregate can also 216 depend on surface decoration. Thus, a detailed quantitative analysis of the results was hampered. 217 Valuable information was achieved by using the Stokes-Einstein equation to calculate the 218 average diameter of the equivalent sphere, which can be considered as an index to follow the 219 changes in particle dimensions and interparticle aggregation.

220 Figure 1 shows that in the early stages of the process the average diameter was similar to 221 that of HNTs@ZnO nanomaterial (Table 1), and then gradually increased. It is interesting 222 to note that the Z-average sizes (*i.e.*, the intensity weighted mean diameters) of pristine 223 HNTs and HNTs@ZnO nanomaterials remain unaltered during time. Thus, the size 224 increase is caused by the PDA formation onto the HNTs@ZnO nanomaterial. After 10 h 225 the HNTs@PDA nanoparticles size was apparently very large (> 1000 nm) with a high 226 polydispersity index (PI) as large as ca. 0.56. It is worth mentioning here that PI is a 227 dimensionless number calculated from a simple two-parameter-based cumulant analysis 228 of DLS data and it is a measure of the heterogeneity of a sample based on size. Values 229 smaller than 0.05 are, indeed, attributed to monodisperse particle.[35] In our case, the 230 results indicated a broad size distribution of diffusing objects. Noticeable, the Z-average 231 size of HNTs@ZnO proved to be slightly larger than that of HNTs (Table 1), probably 232 suggesting agglomeration in the aqueous medium. The significant increase in the average 233 diameter following PDA coating was attributed to favorable supramolecular interactions

mediated by the PDA-coated sites on the HNTs external surface and, therefore, to acollective motion of nanoparticles.[36]

- 236 The effect of the PDA coating on the surface charge of HNTs was investigated by
- 237 ζ-potential measurements in 50 mM phosphate buffer at pH 6.5 (Table 1). Whilst
- 238 HNTs@ZnO displayed a surface charge similar to that of pristine HNTs, following PDA
- 239 coating the surface charge became slightly more positive suggesting protonated amine
- groups in the HNTs@PDA structure at pH 6.5.



241

Figure 1. Trend of the average diameter of the HNTs@PDA nanomaterial with time in phosphate buffer
 (50 mM) at pH 6.5. Reported are the mean ± SD values of three independent experiments run in triplicate.

244

Table 1. Average diameter, polydispersivity index and ζ -potential values for HNTs, HNTs@ZnO and HNTs@PDA nanomaterials. Reported are the mean \pm SD values of three independent experiments run in triplicate.

Sample	Z-average size (nm)	PI	ζ-potential (mV)
HNTs	570 ± 70	0.60	-34 ± 4
HNTs@ZnO	750 ± 160	0.36	-38 ± 8
HNTs@PDA	1320 ± 110	0.57	-26 ± 6

249

Scanning Electron Microscopy (SEM) images showed that HNTs@PDA (Figure 2b-c), in contrast with the HNTs@ZnO precursor (Figure 2a) and pristine HNTs (Figure S2), displays a compact structure keeping HNTs sticked together; however, the tubular shape of HNTs is still observable. The observed morphology could be reasonably ascribed to π - π interactions caused by the PDA coated nanoparticles onto the HNTs external surface.[37]

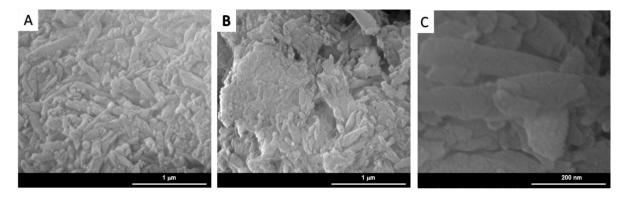


Figure 2. SEM images of (a) HNTs@ZnO and (b-c) HNTs@PDA.

255 256

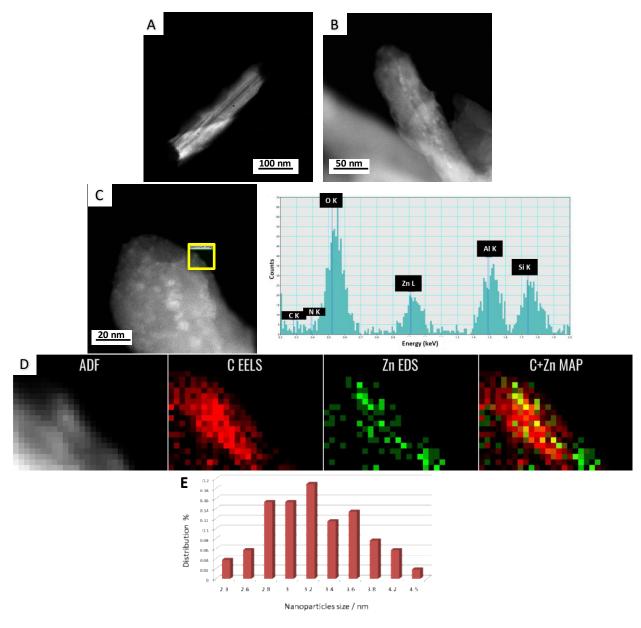
257

High Angle Annular Dark Field Scanning TEM (HAADF-STEM) imaging showed that the tubular structure of HNTs (Figure 3a) with an empty lumen was not significantly affected in HNTs@PDA. The ZnO nanoparticles were clearly visible because of their brighter intensity due to their higher atomic number and proved to be uniformly distributed on the HNTs support (Figure 3a-b).

263 STEM Spectrum Imaging (SI) mode allowed to collect Energy Dispersive X-ray 264 Spectroscopy (EDS) and Electron Energy Loss Spectroscopy (EELS) at each pixel 265 position over a nanoparticle-containing region (yellow square in Figure 3b). The EDS 266 spectrum was obtained by integration over the entire region and confirmed the presence 267 of C and N atoms from the PDA coating onto HNTs@PDA nanomaterial besides the Zn, 268 Al, Si and O atoms related to the inorganic support. Noteworthy, the EDS analysis 269 performed on different regions of HNTs, where ZnO is not anchored, highlighted the 270 absence of C and N elements, indicating a selectivity in the coating which occurred on a 271 specific site (the basic ZnO) and not on the overall HNTs surface, in agreement with the 272 experimental procedure adopted for the synthesis of HNTs@PDA.

273 Furthermore, the pin-point functionalization was also confirmed by STEM SI EDX/EELS 274 bidimensional elemental mapping results (Figure 3c). EELS spectroscopy is more 275 sensitive with light element like C, and more localized than EDS techniques. Conversely, 276 the latter one is most effective for the detection of heavier elements like Zn. Statistical 277 analysis indicated the presence of small nanoparticles on HNTs@PDA with an average 278 diameter of 3.3 ± 0.5 nm and narrow size distribution (Figure 3d). Compared to the ZnO 279 nanoparticles onto HNTs@ZnO (ca. 2.4 nm) (see Figure S3), we observed an increase in 280 the average nanoparticle dimension caused by a coating as thick as of *ca.* 1 nm. However,

the thickness of the applied coating on the ZnO nanoparticles can hardly be estimated from TEM measurements. Based on the nature of the material investigated it could be useful calculate the coating thickness from the mass loss upon heating by TGA experiments as reported by Kuttner *et al.*.[38, 39]



285

Figure 3. HAADF-STEM images of (a) pristine HNTs (b) HNTs@PDA, the insert indicates the EDX
 spectrum of the selected area; (c) scanning TEM-energy dispersive X-ray and EELS spectroscope elemental
 mapping results of HNTs@ZnO@PDA, (d) nanoparticles size distribution (n=55).

The TGA curves of the HNTs@PDA nanomaterial, obtained after 10 h and 24 h of reaction time, are shown in Figure 4, in comparison with that of the HNTs@ZnO precursor.

292 For all samples, the main weight loss occurs in the range 100-500 °C, then, at ~600 °C 293 stable mass values were registered. The HNTs@ZnO gradually lost water due to the 294 progressive dehydroxylation of structural Al-OH groups of HNTs[2] until the crystal 295 structure was completely modified at around 500 °C. A similar shape of TGA curve was 296 registered for both, HNTs@PDA nanomaterials, obtained after 10 h and 24 h of reaction 297 time, with degradation at lower temperature with respect to the HNTs@ZnO precursor. 298 Such finding agrees with the surface modification of the HNTs@ZnO by PDA which 299 decomposition easily occurred under air atmosphere in the range of temperature between 300 100-500 °C. Based on the overall weight loss of the HNTs@PDA, the estimated amount of PDA deposited onto HNTs@ZnO was ca. 1.6 wt% that well corresponds to the 301 302 expected loading based on the concentration of dopamine hydrochloride solution used in 303 the preparation. No differences were found after 10 and 24 h of reaction, suggesting that 304 10 h are sufficient to deposit the maximum amount of PDA onto the HNTs and further 305 increasing the reaction time up to 24 h does not have any effect in agreement with DLS 306 data.

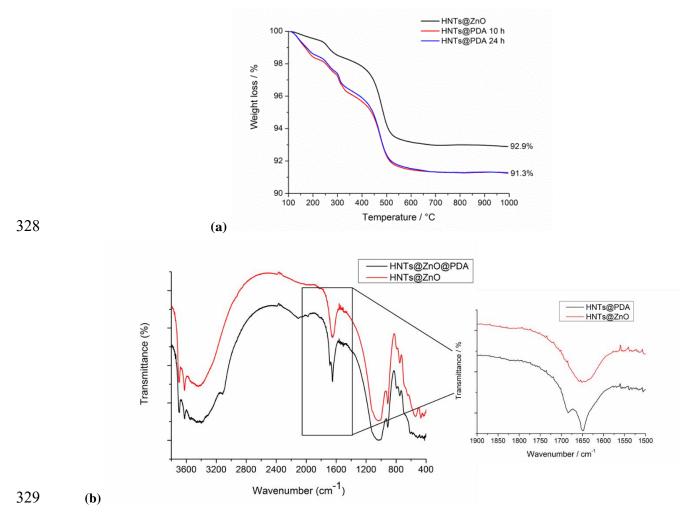
By assuming the site-selective/specific functionalization of HNTs surface which exploits the basicity of ZnO nanoparticles anchored on it, inducing a "pin-point" polydopamine polymerization and coating, the calculation of the coating thickness *t* relies on the ZnO radius *r*, the densities ρ_i and the weight fractions w_i (of HNTs@PDA or HNTs@ZnO) given by the mass loss as stated in the equation below:

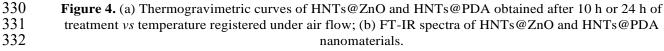
312
$$t = \left(\sqrt{1 + \frac{w_{HNTs@PDA}}{w_{HNTs@ZnO}} \cdot \frac{\rho_{ZnO}}{\rho_{PDA}}} - 1\right)r$$
(Eq. 1)

313

This estimation relies on the assumption that all PDA coating was removed in the heating process. The error of this estimation can be derived from Gaussian error propagation as reported elsewhere.[38] We assumed an error of 0.25 nm for the radius, 0.1 g cm⁻³ for density and 0.1% for the mass loss. Density values were given by literature (PDA 1.52 g cm⁻³)[40] and manufacturer (ZnO 5.61 g cm⁻³). The calculated thickness of polymer layers (1.50 ± 0.5 nm) is in good agreement with TEM estimation.

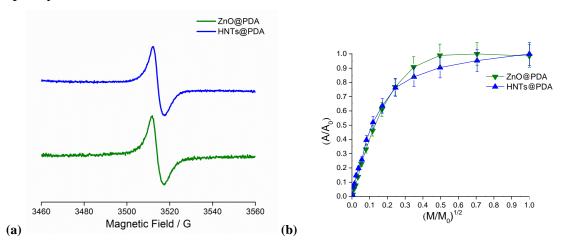
320 The FT-IR spectrum of HNTs@PDA showed, besides the characteristic bands of 321 HNTs,[26] additional bands (Figure 4b) in the range 3500-3100 cm⁻¹ attributable to the stretching of -N-H and -O-H groups, a peak at *ca*. 3100 cm⁻¹ related to the stretching of -C-H of aromatic rings, and a sharp peak at *ca*. 1680 cm⁻¹ attributed to the -C=Cstretching vibration.[41] In addition, in the ATR-IR spectrum, bands in the range 580-620 cm⁻¹ were observed which could be due to the vibration of the aromatic skeleton of PDA such as aromatic -C-H out-of-plane bend or the out-of-plane bend of -O-H groups of catechol moieties (Figure S4).





EPR spectroscopy indicated for HNTs@PDA a single, ill-resolved and slightly asymmetrical signal, consistent with the coexistence of O-centered semiquinone radicals and related carbon-centered radicals on the PDA-coated nanostructures.[42-44] The signal lineshape was found to be midway between gaussian and lorentzian. A similar 337 signal was observed on PDA-coated ZnO (ZnO@PDA) as a control, whereas HNTs and
338 HNTs@ZnO were EPR silent (Figure 5a).

339 Table 2 indicated nearly identical g-values and signal amplitudes (ΔB) for the 340 HNTs@PDA and ZnO@PDA samples, supporting a common origin of the signals. 341 However, a higher spin density was observed in the case of HNTs@PDA, suggesting an 342 intriguing effect of the halloysite support on the ZnO@PDA radical content. The power 343 saturation curves (Figure 5b) showed a plateau at high microwave power, indicating a 344 high degree of inhomogeneity in both the molecular nature and spatial distribution of the 345 paramagnetic centers. Noteworthy, despite an apparent similarity with the typical EPR 346 spectra of PDA reported in the literature, [43-45] the g-value measured in the case of 347 HNTs@PDA was slightly lower, suggesting that the balance of the O-centered versus 348 carbon-centered radicals was tipped toward the latter, with a more inhomogeneous 349 saturation profile. These differences will be the subject of separate investigation, as they 350 can yield interesting insights into the effect of the different polymerization conditions and 351 sample hydration.



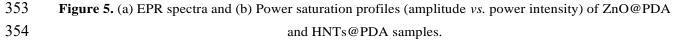


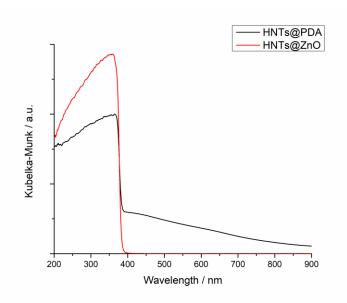
Table 2. EPR parameters of the investigated samples. Experimental uncertainties are \pm 0.0003 on g-factor, \pm 0.2 G on Δ B, \pm 5% on line shape analysis, \pm 10% on spin-density values.

	g-factor	ΔB /G	Gaussian lineshape Fraction	Spin density ×10 ⁻¹⁶ /spin g ⁻¹
ZnO@PDA	2.0031	5.8	0.44	0.65
HNTs@PDA	2.0035	5.0	0.43	2.5

357

358 The optical properties of the HNTs@PDA nanomaterial were investigated by UV-vis 359 diffuse reflectance spectra (DRS) (Figure 6) in which the absorbance spectra were 360 obtained by applying the Kubelka–Munk function, $F(R_{\infty})$.[46] The UV-vis spectrum of HNTs@PDA proved likewise different from that of the HNTs@ZnO precursor. As shown 361 362 in Figure 6 and S5, HNTs@PDA exhibited broad absorption ranging from ultraviolet at 363 ca. 400 nm, attributed to the oxidation of dopamine into dopachrome and dopaindole, to 364 visible and NIR wavelengths following dopamine self-polymerization process, [47-49]. 365 The untreated inorganic precursor exhibited instead a sharp absorption maximum of at *ca*. 366 370 nm due to the main electronic transition of ZnO nanoparticles.[28] Of course this 367 absorption could derived

368





370

Figure 6. Absorbance spectra by applying the Kubelka e Munk function to DRS of HNTs@ZnO and HNTs@PDA nanomaterials.

Turbidimetric analyses (Figure 7) showed that PDA coating affected the aqueous stability of HNTs@PDA compared to both HNTs@ZnO and HNTs. It was concluded that the PDA coating partly counteracted the destabilizing effect of ZnO nanoparticles on HNTs suspensions which occurs after 700 min.

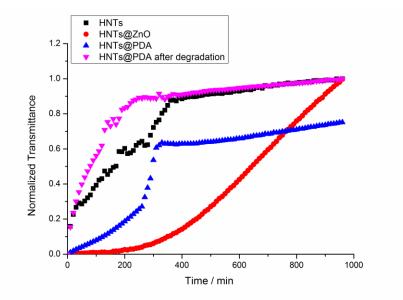


Figure 7. Normalized transmittance as a function of time for HNTs, HNTs@ZnO, HNTs@PDA and
 HNTs@PDA after degradation dispersions in water. The nanomaterial concentration is 1 mg mL⁻¹ in all
 cases.

380 In further experiments, the PDA component in HNTs@PDA was investigated by a 381 chemical degradation procedure commonly used for the characterization and quantitation 382 of melanins in biological systems.[50] The method is based on degradation of the sample 383 with alkaline hydrogen peroxide followed by HPLC determination of two typical 384 degradation markers of indolic units, namely pyrrole-2,3-dicarboxylic acid (PDCA) and 385 pyrrole-2,3,5-tricarboxylic acid (PTCA) (Figure S6).[31, 51, 52] Whereas PTCA may 386 originate from both inner and terminal 2-linked units of 5,6-dihydroxyindole (DHI) 387 derived from the oxidative cyclization of dopamine, PDCA can be taken as a specific 388 marker of terminal DHI-indole units unsubstituted at the 2-position. Comparative analysis 389 of PTCA and PDCA yields from HNTs@PDA and from reference PDA samples prepared 390 by air oxidation of 1 mM and 10 mM dopamine in carbonate buffer at pH 8.5, suggested 391 for the hybrid material a prevalence of dopamine dimerization, rather than intramolecular 392 cyclization pathways (Table S1). After chemical degradation of the PDA component, the 393 resulting dispersion showed the similar aqueous behavior of HNTs (Figure 6), suggesting 394 removal of both PDA and ZnO by the alkaline hydrogen peroxide treatment.

395 3.1 Hyperthermia studies

Compared with other widely used photothermal agents, such as carbon-based 396 397 nanomaterials, Cu-based semiconductor nanoparticles, organic polymers, [53] and metals 398 nanoparticles (e.g. Au, Ag, and Pd), [54] PDA exhibit better biocompatibility due to its 399 excellent biodegradability. Moreover, it possesses an excellent photothermal conversion 400 efficiency of $\sim 40\%$, which is much higher than that of other photothermal therapy 401 species. PDA can effectively absorb and transfer NIR optical energy into heat at low laser 402 power density and short irradiation time without damaging healthy tissues, enabling it to 403 be a desirable photothermal therapeutic agent for tumor treatment and bacteria killing. [52, 404 55] Indeed, photothermal ability of a PDA based system could be crucial for regulating 405 the drug release kinetics and coordinating the therapeutic activity of individual 406 components.[16] To this aim, we investigated the NIR induced heat generation efficiency of the HNTs@PDA nanomaterial (10 mg mL⁻¹ which correspond to PDA amount of 160 407 µg mL⁻¹) after irradiation in aqueous dispersion with an 810 nm diode laser beam. As 408 409 illustrated in Figure 8a, the aqueous dispersion of the material induced a local thermic 410 rise, generating a hyperthermia effect as a function of the irradiation time at an energy density of 0.5 W cm⁻³. By increasing the laser power to 0.7 W cm⁻³ we observed an 411 412 increase in the recorded temperature values reaching up to 50 °C. Conversely, the 413 temperature of the aqueous dispersion of pristine HNTs and HNTs@ZnO, chosen as 414 controls, exhibited only negligible change under NIR irradiation.

415 In further experiments, the photothermal conversion efficiency (η) of HNTs@PDA was 416 determined. The η value was calculated by following a procedure reported elsewhere 417 [49]:

418
$$\eta = \frac{hA\Delta T_{max} - Q_s}{I(1 - 10^{-A_\lambda})}$$
 (Eq. 2)

419 where *h* is the heat transfer coefficient, *A* is the surface area of the container, ΔT_{max} is the 420 temperature change of the HNTs@PDA dispersion at the maximum steady-state 421 temperature, *I* is the laser power, A_{λ} is the absorbance of the HNTs@PDA dispersion at 422 810 nm, Q_s is the heat associated with the light absorbance of the solvent. Q_s was 423 calculated from $Q_s = hA\Delta T_{solvent}$, where $\Delta T_{solvent}$ is the maximum temperature change of 424 water irradiated by the same light source at the same power intensity. The parameter set 425 hA was determined by fitting temperature *vs*. time data to the equation (Figure 7b):

426
$$t = -\frac{\sum_{i} m_{i} C_{pi}}{hA} \ln \left(\theta\right) \qquad (Eq. 3)$$

427 where, m_i is the mass of component *i*, C_{pi} is the specific heat capacity of component *i*, *t* is 428 time, and θ is defined as the ratio of ΔT to ΔT_{max}). The summation $\sum_i m_i C_{pi}$ was 429 approximated by the mass and specific heat capacity of the solvent (water: 4.2 J g⁻¹ °C⁻¹). 430 According to Equation 2, the η value of HNTs@PDA was determined to be 55%, 431 comparable to the reported values of the other eumelanin base system envisaged for this 432 purpose [13, 49, 56, 57].

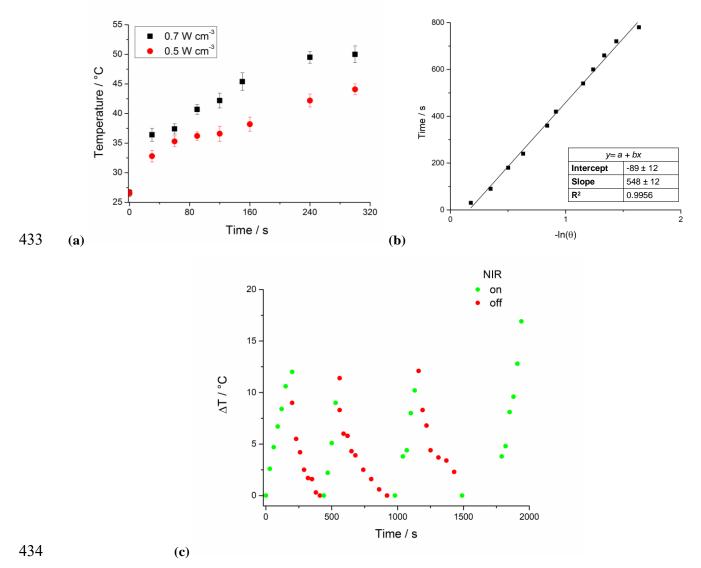


Figure 8. (a) Temperature change over time of aqueous dispersion of HNTs@PDA (10 mg mL⁻¹ which
correspond to PDA amount of 160 μg mL⁻¹) upon irradiation by an 810 nm source at different energy
density. Reported are the mean ± SD values of three independent experiments run in triplicate. (b) Time *vs* -

438 $\ln(\theta)$ for cooling phase data; (c) cyclic photothermal behavior of HNTs@PDA dispersion (10 mg mL⁻¹

439 which correspond to PDA amount in the nanomaterial of 160 μg mL⁻¹), sample irradiated for 300 s by an

810 nm sources at 0.7 W cm⁻³ followed by no irradiation until dispersion cooled to ambient temperature (*ca*.
600 s).

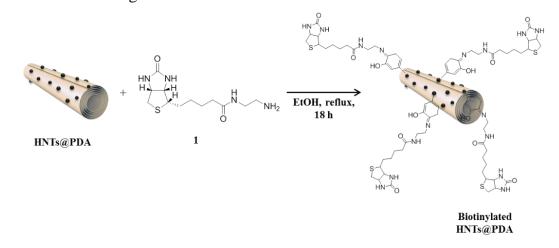
442

Finally, in order to assess the photothermal stability, four cycles of laser on/off operation were performed (laser irradiation for 300 s and then cooling for 600 s) on the water dispersion of HNTs@PDA (10 mg mL⁻¹) at an energy density of 0.7 W cm⁻³ with 810 nm wavelength light. As shown in Figure 6c, no temperature change was detected during this period, demonstrating the good photothermal stability of the prepared HNTs@PDA nanomaterial.

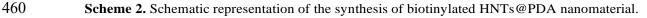
449 **3.2. Secondary functionalization of HNTs@PDA**

The pin-point strategy adopted in our study could also provide a useful tool to achieve site-specific functionalization of the outer surface of HNTs aimed *e.g.* at more effective drug delivery systems. Accordingly, in preliminary experiments HNTs @PDA was functionalized with biotin 2'-aminoethylamide [29] (1) in refluxing EtOH for 18 h (Scheme 2).

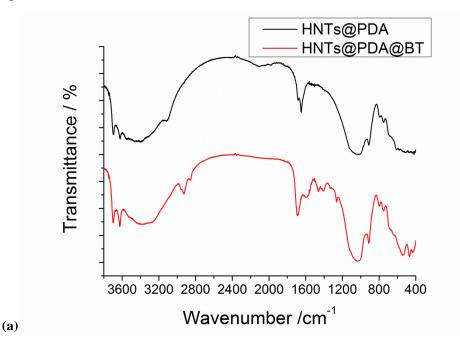
455 Covalent linking of **1** to HNTs@PDA *via* imine bond formation was confirmed by FT-IR 456 spectroscopy (Figure 9a) showing the typical vibration bands of biotin [58] at *ca*. 2930, 457 2845, 1414 and 1260 cm⁻¹ along with signals at *ca*. 1590 and 1470 cm⁻¹ which could be 458 attributed to the stretching bands of a Schiff base.

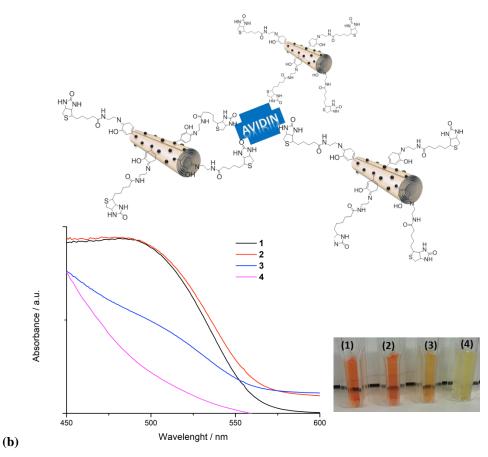


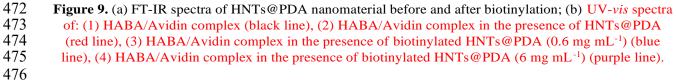
459



462 Biotinylated HNTs@PDA was finally investigated for its receptor-binding capacity 463 toward the 4-hydroxyazobenzene-2-carboxylic acid (HABA)/Avidin complex by means 464 of UV-vis spectroscopy. As shown in Figure 9b, a decrease in the absorption maximum 465 band of HABA/Avidin complex was observed following addition of biotinylated 466 HNTs@PDA, consistent with displacement of HABA molecules from the avidin 467 complex. This assay allowed to estimate the amount of biotin grafted on HNTs@PDA in 468 the order of 5 wt%, corresponding to a degree of functionalization of the PDA layer of *ca*. 0.21 mmol g⁻¹) (see SI for details). 469





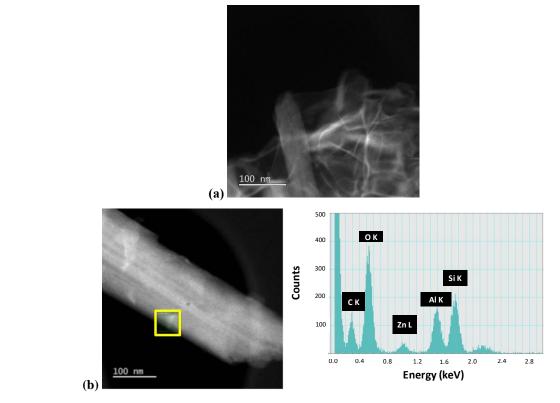


471

477 DLS analysis after biotinylation and interaction with avidin indicated a decrease in the Z-478 average size and polydispersity index of the HNTs@PDA (940 \pm 110 nm and 0.44 for 479 biotinylated HNTs@PDA; 970 \pm 110 nm and 0.28 after interaction with avidin, 480 respectively) because of the introduction of hydrophilic groups reducing aggregation in 481 aqueous media. ζ-potential measurements revealed an almost neutral surface both after 482 the biotinylation reaction and avidin interaction (0 \pm 2 mV, in both cases), corroborating 483 the secondary modification.

HAADF-STEM images of biotinylated HNTs@PDA (Figure 10a-b) showed that the
morphology of the tubes was unaffected by the biotinylation reaction. The nanomaterial
exhibited the characteristic hollow tubular structure of halloysite with some aggregates
(Figure 10a) which could be due to the interactions between the grafted organic units. The

488 EDS spectrum obtained by integration over the entire region confirmed the presence of 489 organic C along with the Zn, Al, Si and O atoms related to the inorganic support.



492 Figure 10. (a-b) HAADF-STEM images of HNTs@PDA, the insert indicates the EDX spectrum of the selected area.

494 **CONCLUSIONS**

495 HNTs represent a versatile core structure for the design of functional nanosystems of biomedical 496 interest. However, the development of selective methodologies for the site-controlled 497 functionalization of the nanotubes at specific sites is not an easy task. This study disclosed an 498 effective strategy for the clean and selective, site-specific, "pin-point" functionalization of the 499 outer surface of halloysite nanotubes by PDA. The site-specific deposition of dopamine to 500 produce PDA nanocoating was achieved with high precision by exposing HNTs@ZnO, endowed 501 with basic site through the anchoring of ZnO nanoparticles, to a dopamine solution at neutral pH 502 under conditions in which no PDA precipitation was observed. The rapid surface-induced solid-503 state polymerization process ensured both the desired confinement of the coating to the basic 504 nanosurfaces and thickness control to ca. 1 nm without contamination of the hybrid architecture 505 by PDA particles precipitating in the medium. Up to now, relevant publications on HNTs 506 reported the PDA coating on the overall HNTs external surface under basic conditions without

490

507 polymeration control.[20, 59] Furthermore, the proposed strategy is different from the classical 508 PDA dip-coating technology because it introduces a rationale for: 1) high site-selective 509 functionalization; 2) no need for an alkaline medium, which is an advantage regarding material 510 stability or processing issues, 3) a clean protocol, avoiding waste of material by uncontrolled 511 precipitation, as with the dip-coating protocol, which may often contaminate delicate or high 512 value-added systems.[60, 61]

513 The PDA coating of halloysite allowed to introduce additional properties to HNTs such as the 514 possibility to achieve a local thermic rise under NIR irradiation which could be crucial to 515 selectively kill cancer cells. In light of the NIR absorption capacity and good photothermal 516 conversion efficiency of HNTs@PDA as well as the easy of PDA surface decoration with other 517 functional molecules, for the existence of functional groups of catechol and amine, as herein 518 demonstrated with the secondary modification of HNTs@PDA nanomaterial, this work open the 519 doorway to novel strategies for selective nanofunctionalization and nanopatterning of halloysite 520 for development of multifunctional delivery systems thus expanding the current toolbox of 521 mussel-inspired coating technologies. Future work will be devoted to assessing the feasibility of 522 the nanomaterial obtained as carrier system for biologically active molecules and/or fluorescent 523 molecules for further developments in theranostics and bioimaging for cancer treatment. 524

525 **Supporting Information**. Calculation of biotin loading, diffusion coefficient of HNTs coating 526 by PDA as a function of time, SEM images of pristine HNTs and HNTs@ZnO, and STEM 527 image of HNTs@ZnO. ATR and UV-*vis* spectra of HNTs@ZnO and HNTs@PDA 528 nanomaterials, PTCA and PDCA structures, yields of PTCA and PDCA produced by oxidative 529 degradation of HNTs@PDA and polydopamine.

530 ACKNOWLEDGMENTS

531 The work was financially supported by the University of Palermo. This work was carried out in 532 the frame of the PRIN2017-2017YJMPZN project and in the frame of the PON "AIM: 533 Attrazione e Mobilità Internazionale" No. 1808223-1 project. The authors thank Prof. D. 534 Chillura Martino for the acquisition of ATR spectra (University of Palermo) and Prof. G. Marcì 535 for the diffuse reflectance spectroscopy measurements (University of Palermo). DLS, 536 polydispersivity index and ζ -potential measurements were performed at ATeN Center –

- 537 University of Palermo. TEM investigations were performed at BeyondNano CNR-IMM, which
- 538 is supported by the Italian Ministry of Education and Research (MIUR) under project Beyond-
- 539 Nano (PON a3_00363).
- 540 This project has received funding from the European Union's Horizon 2020 research and
- 541 innovation program under grant agreement No 823717 ESTEEM3.
- 542 REFERENCES
- 543 [1] N. Mauro, M.A. Utzeri, S.E. Drago, G. Buscarino, G. Cavallaro, G. Giammona, Carbon 544 nanodots as functional excipient to develop highly stable and smart PLGA nanoparticles useful 545 in cancer theranostics, Pharmaceutics 12(11) (2020) 1-15.
- 546 [2] M. Massaro, R. Noto, S. Riela, Past, Present and Future Perspectives on Halloysite Clay 547 Minerals, Molecules 25(20) (2020) 4863.
- 548 [3] M. Tharmavaram, G. Pandey, D. Rawtani, Surface modified halloysite nanotubes: A flexible
- 549 interface for biological, environmental and catalytic applications, Advances in Colloid and
- 550 Interface Science 261 (2018) 82-101.
- 551 [4] A. Glotov, A. Stavitskaya, Y. Chudakov, E. Ivanov, W. Huang, V. Vinokurov, A. 552 Zolotukhina, A. Maximov, E. Karakhanov, Y. Lvov, Mesoporous Metal Catalysts Templated on 553 Clay Nanotubes, Bulletin of the Chemical Society of Japan 92(1) (2019) 61-69.
- 554 [5] A.V. Stavitskaya, E.A. Kozlova, A.Y. Kurenkova, A.P. Glotov, D.S. Selischev, E.V. Ivanov,
- 555 D.V. Kozlov, V.A. Vinokurov, R.F. Fakhrullin, Y.M. Lvov, Ru/CdS Quantum Dots Templated
- on Clay Nanotubes as Visible-Light-Active Photocatalysts: Optimization of S/Cd Ratio and Ru
 Content, Chemistry A European Journal 26(57) (2020) 13085-13092.
- 558 [6] Y. Lvov, A. Panchal, Y. Fu, R. Fakhrullin, M. Kryuchkova, S. Batasheva, A. Stavitskaya, A.
- Glotov, V. Vinokurov, Interfacial Self-Assembly in Halloysite Nanotube Composites, Langmuir
 35(26) (2019) 8646-8657.
- 561 [7] A.V. Stavitskaya, A.A. Novikov, M.S. Kotelev, D.S. Kopitsyn, E.V. Rozhina, I.R.
- 562 Ishmukhametov, R.F. Fakhrullin, E.V. Ivanov, Y.M. Lvov, V.A. Vinokurov, Fluorescence and 563 Cytotoxicity of Cadmium Sulfide Quantum Dots Stabilized on Clay Nanotubes, Nanomaterials
- 564 8(6) (2018) 391.
- 565 [8] M. Massaro, S. Riela, G. Cavallaro, C.G. Colletti, S. Milioto, R. Noto, G. Lazzara,
- 566 Ecocompatible Halloysite/Cucurbit[8]uril Hybrid as Efficient Nanosponge for Pollutants 567 Removal, ChemistrySelect 1(8) (2016) 1773-1779.
- 568 [9] A. Gładysz-Płaska, M. Majdan, B. Tarasiuk, D. Sternik, E. Grabias, The use of halloysite 569 functionalized with isothiouronium salts as an organic/inorganic hybrid adsorbent for 570 uranium(VI) ions removal, Journal of Hazardous Materials 354 (2018) 133-144.
- 571 [10] M. Massaro, G. Barone, G. Biddeci, G. Cavallaro, F. Di Blasi, G. Lazzara, G. Nicotra, C.
- 572 Spinella, G. Spinelli, S. Riela, Halloysite nanotubes-carbon dots hybrids multifunctional
- 573 nanocarrier with positive cell target ability as a potential non-viral vector for oral gene therapy,
 574 Journal of Colloid and Interface Science 552 (2019) 236-246.
- 575 [11] H. Zhang, T. Ren, Y. Ji, L. Han, Y. Wu, H. Song, L. Bai, X. Ba, Selective Modification of
- 576 Halloysite Nanotubes with 1-Pyrenylboronic Acid: A Novel Fluorescence Probe with Highly
- 577 Selective and Sensitive Response to Hyperoxide, ACS Applied Materials and Interfaces 7(42)
- 578 (2015) 23805-23811.

- 579 [12] W.O. Yah, A. Takahara, Y.M. Lvov, Selective modification of halloysite lumen with 580 octadecylphosphonic acid: New inorganic tubular micelle, Journal of the American Chemical
- 581 Society 134(3) (2012) 1853-1859.
- 582 [13] C. Xue, M. Li, C. Liu, Y. Li, Y. Fei, Y. Hu, K. Cai, Y. Zhao, Z. Luo, NIR-Actuated Remote
- 583 Activation of Ferroptosis in Target Tumor Cells through a Photothermally Responsive Iron-
- 584 Chelated Biopolymer Nanoplatform, Angewandte Chemie International Edition 60(16) (2021) 585 8938-8947.
- 586 [14] Y. Yang, J. Liu, X. Sun, L. Feng, W. Zhu, Z. Liu, M. Chen, Near-infrared light-activated 587 cancer cell targeting and drug delivery with aptamer-modified nanostructures, Nano Research 588 9(1) (2016) 139-148.
- 589 [15] H. Cao, Y. Yang, M. Liang, Y. Ma, N. Sun, X. Gao, J. Li, Pt@polydopamine nanoparticles 590 as nanozymes for enhanced photodynamic and photothermal therapy, Chemical Communications 591 57(2) (2021) 255-258.
- 592 [16] M. Li, X. Sun, N. Zhang, W. Wang, Y. Yang, H. Jia, W. Liu, NIR-Activated Polydopamine-
- 593 Coated Carrier-Free "Nanobomb" for In Situ On-Demand Drug Release, Advanced Science 5(7) 594 (2018) 1800155.
- 595 [17] J. Feng, H. Fan, D.A. Zha, L. Wang, Z. Jin, Characterizations of the formation of 596 polydopamine-coated halloysite nanotubes in various pH environments, Langmuir 32(40) (2016) 597 10377-10386.
- 598 [18] F. Ponzio, J. Barthès, J. Bour, M. Michel, P. Bertani, J. Hemmerlé, M. d'Ischia, V. Ball,
- 599 Oxidant Control of Polydopamine Surface Chemistry in Acids: A Mechanism-Based Entry to 600 Superhydrophilic-Superoleophobic Coatings, Chemistry of Materials 28(13) (2016) 4697-4705.
- 601 [19] G. Zeng, Z. Ye, Y. He, X. Yang, J. Ma, H. Shi, Z. Feng, Application of dopamine-modified
- halloysite nanotubes/PVDF blend membranes for direct dyes removal from wastewater,
 Chemical Engineering Journal 323 (2017) 572-583.
- [20] S. Sadjadi, G. Lazzara, M. Malmir, M.M. Heravi, Pd nanoparticles immobilized on the
 poly-dopamine decorated halloysite nanotubes hybridized with N-doped porous carbon
 monolayer: A versatile catalyst for promoting Pd catalyzed reactions, Journal of Catalysis 366
 (2018) 245-257.
- 608 [21] Y. Liu, W. Tu, M. Chen, L. Ma, B. Yang, Q. Liang, Y. Chen, A mussel-induced method to
- 609 fabricate reduced graphene oxide/halloysite nanotubes membranes for multifunctional
- 610 applications in water purification and oil/water separation, Chemical Engineering Journal 336
- 611 (2018) 263-277.
- 612 [22] H. Kang, X. Liu, S. Zhang, J. Li, Functionalization of halloysite nanotubes (HNTs) via 613 mussel-inspired surface modification and silane grafting for HNTs/soy protein isolate
- 614 nanocomposite film preparation, RSC Advances 7(39) (2017) 24140-24148.
- 615 [23] S. Ganguly, N.C. Das, Synthesis of Mussel Inspired Polydopamine Coated Halloysite 616 Nanotubes Based Semi-IPN: An Approach to Fine Tuning in Drug Release and Mechanical
- 617 Toughening, Macromolecular Symposia 382(1) (2018) 1800076.
- 618 [24] W.O. Yah, H. Xu, H. Soejima, W. Ma, Y. Lvov, A. Takahara, Biomimetic dopamine 619 derivative for selective polymer modification of halloysite nanotube lumen, Journal of the 620 American Chemical Society 134(29) (2012) 12134-12137.
- 621 [25] R.S. Hebbar, A.M. Isloor, K. Ananda, A.F. Ismail, Fabrication of polydopamine
- 622 functionalized halloysite nanotube/polyetherimide membranes for heavy metal removal, Journal
- 623 of Materials Chemistry A 4(3) (2016) 764-774.

- 624 [26] M. Massaro, F. Armetta, G. Cavallaro, D.F. Chillura Martino, M. Gruttadauria, G. Lazzara,
- S. Riela, M. d'Ischia, Effect of halloysite nanotubes filler on polydopamine properties, Journal of
 Colloid and Interface Science 555 (2019) 394-402.
- 627 [27] F. Wu, J. Zheng, Z. Li, M. Liu, Halloysite nanotubes coated 3D printed PLA pattern for
- guiding human mesenchymal stem cells (hMSCs) orientation, Chemical Engineering Journal 359(2019) 672-683.
- 630 [28] M. Massaro, M. Casiello, L. D'Accolti, G. Lazzara, A. Nacci, G. Nicotra, R. Noto, A.
- 631 Pettignano, C. Spinella, S. Riela, One-pot synthesis of ZnO nanoparticles supported on halloysite
- 632 nanotubes for catalytic applications, Applied Clay Science 189 (2020).
- [29] P. Bottari, R. Aebersold, F. Turecek, M.H. Gelb, Design and Synthesis of Visible IsotopeCoded Affinity Tags for the Absolute Quantification of Specific Proteins in Complex Mixtures,
 Bioconjugate Chemistry 15(2) (2004) 380-388.
- 636 [30] F. Sannino, P. Pernice, C. Imparato, A. Aronne, G. D'Errico, L. Minieri, M. Perfetti, D.
- 637 Pirozzi, Hybrid TiO2-acetylacetonate amorphous gel-derived material with stably adsorbed
- 638 superoxide radical active in oxidative degradation of organic pollutants, RSC Advances 5(114)
- 639 (2015) 93831-93839.
- 640 [31] N.F. Della Vecchia, R. Avolio, M. Alfè, M.E. Errico, A. Napolitano, M. d'Ischia, Building-
- 641 Block Diversity in Polydopamine Underpins a Multifunctional Eumelanin-Type Platform
- Tunable Through a Quinone Control Point, Advanced Functional Materials 23(10) (2013) 1331-1340.
- [32] N. Mauro, C. Scialabba, G. Cavallaro, M. Licciardi, G. Giammona, Biotin-Containing
 Reduced Graphene Oxide-Based Nanosystem as a Multieffect Anticancer Agent: Combining
 Hyperthermia with Targeted Chemotherapy, Biomacromolecules 16(9) (2015) 2766-2775.
- 647 [33] R. Puleio, M. Licciardi, P. Varvarà, C. Scialabba, G. Cassata, L. Cicero, G. Cavallaro, G.
 648 Giammona, Effect of actively targeted copolymer coating on solid tumors eradication by gold
- 649 nanorods-induced hyperthermia, International Journal of Pharmaceutics 587 (2020) 119641.
- [34] M. Michalik, J. Szymańczyk, M. Stajnke, T. Ochrymiuk, A. Cenian, Medical Applications
 of Diode Lasers: Pulsed versus Continuous Wave (cw) Regime, Micromachines 12(6) (2021)
 710.
- [35] C. Kuttner, P.C. Maier, C. Kunert, H. Schlaad, A. Fery, Direct Thiol–Ene Photocoating of
 Polyorganosiloxane Microparticles, Langmuir 29(52) (2013) 16119-16126.
- 655 [36] M. Arzillo, G. Mangiapia, A. Pezzella, R.K. Heenan, A. Radulescu, L. Paduano, M.
- 656 d'Ischia, Eumelanin Buildup on the Nanoscale: Aggregate Growth/Assembly and Visible 657 Absorption Development in Biomimetic 5,6-Dihydroxyindole Polymerization,
- 658 Biomacromolecules 13(8) (2012) 2379-2390.
- [37] S. Hong, Y.S. Na, S. Choi, I.T. Song, W.Y. Kim, H. Lee, Non-Covalent Self-Assembly and
- 660 Covalent Polymerization Co-Contribute to Polydopamine Formation, Advanced Functional 661 Materials 22(22) (2012) 4711-4717.
- 662 [38] C. Kuttner, M. Tebbe, H. Schlaad, I. Burgert, A. Fery, Photochemical Synthesis of 663 Polymeric Fiber Coatings and Their Embedding in Matrix Material: Morphology and 664 Nanomechanical Properties at the Fiber–Matrix Interface, ACS Applied Materials & Interfaces 665 4(7) (2012) 2484 2402
- 6654(7) (2012) 3484-3492.
- 666 [39] C. Kuttner, A. Hanisch, H. Schmalz, M. Eder, H. Schlaad, I. Burgert, A. Fery, Influence of
- 667 the Polymeric Interphase Design on the Interfacial Properties of (Fiber-Reinforced) Composites,
- 668 ACS Applied Materials & Interfaces 5(7) (2013) 2469-2478.

- [40] N. Nishizawa, A. Kawamura, M. Kohri, Y. Nakamura, S. Fujii, Polydopamine Particle as a
 Particulate Emulsifier, Polymers 8(3) (2016) 62.
- [41] R.A. Zangmeister, T.A. Morris, M.J. Tarlov, Characterization of Polydopamine Thin Films
- 672 Deposited at Short Times by Autoxidation of Dopamine, Langmuir 29(27) (2013) 8619-8628.
- 673 [42] K. Tadyszak, R. Mrówczyński, R. Carmieli, Electron Spin Relaxation Studies of 674 Polydopamine Radicals, The Journal of Physical Chemistry B 125(3) (2021) 841-849.
- 675 [43] R. Mrówczyński, L.E. Coy, B. Scheibe, T. Czechowski, M. Augustyniak-Jabłokow, S.
- 676 Jurga, K. Tadyszak, Electron Paramagnetic Resonance Imaging and Spectroscopy of 677 Polydopamine Radicals, The Journal of Physical Chemistry B 119(32) (2015) 10341-10347.
- 677 Polydopamine Radicals, The Journal of Physical Chemistry B 119(52) (2015) 10541-10547.
- [44] N.F. Della Vecchia, A. Luchini, A. Napolitano, G. D'Errico, G. Vitiello, N. Szekely, M.
 d'Ischia, L. Paduano, Tris Buffer Modulates Polydopamine Growth, Aggregation, and
 Paramagnetic Properties, Langmuir 30(32) (2014) 9811-9818.
- 681 [45] P. Manini, P. Margari, C. Pomelli, P. Franchi, G. Gentile, A. Napolitano, L. Valgimigli, C.
- 682 Chiappe, V. Ball, M. d'Ischia, Nanoscale Disassembly and Free Radical Reorganization of
- Polydopamine in Ionic Liquids, The Journal of Physical Chemistry B 120(46) (2016) 11942-11950.
- [46] E.I. García-López, F.R. Pomilla, E. Bloise, X.F. Lü, G. Mele, L. Palmisano, G. Marcì,
 C3N4 Impregnated with Porphyrins as Heterogeneous Photocatalysts for the Selective Oxidation
 of 5-Hydroxymethyl-2-Furfural Under Solar Irradiation, Topics in Catalysis (2020).
- [47] J. Wang, G. Ma, W. Huang, Y. He, Visible-light initiated polymerization of dopamine in a
 neutral environment for surface coating and visual protein detection, Polymer Chemistry 9(42)
 (2018) 5242-5247.
- 691 [48] H. Xu, X. Liu, D. Wang, Interfacial Basicity-Guided Formation of Polydopamine Hollow
- 692 Capsules in Pristine O/W Emulsions Toward Understanding of Emulsion Template Roles,
- 693 Chemistry of Materials 23(23) (2011) 5105-5110.
- 694 [49] Y. Liu, K. Ai, J. Liu, M. Deng, Y. He, L. Lu, Dopamine-Melanin Colloidal Nanospheres:
- An Efficient Near-Infrared Photothermal Therapeutic Agent for In Vivo Cancer Therapy,
 Advanced Materials 25(9) (2013) 1353-1359.
- [50] A. Napolitano, A. Pezzella, M.R. Vincensi, G. Prota, Oxidative degradation of melanins to
 pyrrole acids: A model study, Tetrahedron 51(20) (1995) 5913-5920.
- 699 [51] K. Wakamatsu, S. Ito, Advanced Chemical Methods in Melanin Determination, Pigment 700 Cell Research 15(3) (2002) 174-183.
- 701 [52] L. Panzella, P. Manini, G. Monfrecola, M. D'Ischia, A. Napolitano, An easy-to-run method
- for routine analysis of eumelanin and pheomelanin in pigmented tissues, Pigment Cell Research
- 703 20(2) (2007) 128-133.
- 704 [53] X. Luo, J. Zhang, Y.-P. Wu, X. Yang, X.-P. Kuang, W.-X. Li, Y.-F. Li, R.-R. He, M. Liu,
- 705 Multifunctional HNT@Fe3O4@PPy@DOX Nanoplatform for Effective Chemo-Photothermal
- 706 Combination Therapy of Breast Cancer with MR Imaging, ACS Biomaterials Science & 707 Engineering 6(6) (2020) 3361-3374.
- 708 [54] Y. Zeng, D. Zhang, M. Wu, Y. Liu, X. Zhang, L. Li, Z. Li, X. Han, X. Wei, X. Liu, Lipid-
- 709 AuNPs@PDA Nanohybrid for MRI/CT Imaging and Photothermal Therapy of Hepatocellular
- 710 Carcinoma, ACS Applied Materials & Interfaces 6(16) (2014) 14266-14277.
- 711 [55] W. Chen, Y. Wang, M. Qin, X. Zhang, Z. Zhang, X. Sun, Z. Gu, Bacteria-Driven Hypoxia
- 712 Targeting for Combined Biotherapy and Photothermal Therapy, ACS Nano 12(6) (2018) 5995-
- 713 6005.

- 714 [56] Y. Sun, E.W. Davis, Facile fabrication of polydopamine nanotubes for combined chemo-715 photothermal therapy, Journal of Materials Chemistry B 7(43) (2019) 6828-6839.
- [57] X. Cao, H. Liu, X. Yang, J. Tian, B. Luo, M. Liu, Halloysite nanotubes@polydopamine
 reinforced polyacrylamide-gelatin hydrogels with NIR light triggered shape memory and self healing capability, Composites Science and Technology 191 (2020) 108071.
- 719 [58] V. Balan, I.A. Petrache, M.I. Popa, M. Butnaru, E. Barbu, J. Tsibouklis, L. Verestiuc,
- 720 Biotinylated chitosan-based SPIONs with potential in blood-contacting applications, Journal of
- 721 Nanoparticle Research 14(2) (2012) 730.
- 722 [59] M. Karolina Pierchala, F.B. Kadumudi, M. Mehrali, T.-G. Zsurzsan, P.J. Kempen, M.P.
- Serdeczny, J. Spangenberg, T.L. Andresen, A. Dolatshahi-Pirouz, Soft Electronic Materials with
 Combinatorial Properties Generated via Mussel-Inspired Chemistry and Halloysite Nanotube
- 725 Reinforcement, ACS Nano 15(6) (2021) 9531-9549.
- 726 [60] V. Ball, D.D. Frari, V. Toniazzo, D. Ruch, Kinetics of polydopamine film deposition as a
- 727 function of pH and dopamine concentration: Insights in the polydopamine deposition
- mechanism, Journal of Colloid and Interface Science 386(1) (2012) 366-372.
- 729 [61] F. Bernsmann, V. Ball, F. Addiego, A. Ponche, M. Michel, J.J.d.A. Gracio, V. Toniazzo, D.
- 730 Ruch, Dopamine-Melanin Film Deposition Depends on the Used Oxidant and Buffer Solution,
- 731 Langmuir 27(6) (2011) 2819-2825.