

1 **An electrochemically switchable triiodide-ion-imprinted PPy**
2 **membrane for highly selective recognition and continuous**
3 **extraction of iodide**

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19

20 **Abstract**

21 An electrochemically switchable triiodide-ion-imprinted polypyrrole (PPy/I₃⁻)
22 membrane composed of uniform bowl-shape particles with an interconnected ant-nest-
23 like structure was successfully developed for the highly selective recognition and
24 continuous extraction of iodide from the aqueous solutions in a novel electrochemically
25 switched ion membrane extraction (ESIME) process. As a result, the PPy/I₃⁻ membrane

1 with the ESIME process displayed a high I⁻ ion flux of $2.87 \times 10^{-4} \text{ g} \cdot \text{cm}^{-2} \cdot \text{h}^{-1}$, high
2 separation factors of 3.44, 3.98, 5.02 and 5.27 for I⁻ over Br⁻, Cl⁻, SO₄²⁻ and PO₄³⁻ anions,
3 respectively, and excellent cycling stability with an extraction efficiency of 94.8% even
4 after 10-cycle reuse at the optimized conditions with a cell voltage of 1.8 V, a pulse
5 potential of -0.8 V/+0.95 V, a pulse width of 20 s. It is expected that the PPy/I₃⁻
6 membrane with ESIME process could be a promising candidate for the continuous,
7 efficient and eco-friendly extraction of target I⁻ from industrial water system.

8

9 **Keywords:** triiodide ion imprinted; polypyrrole membrane; electrochemically
10 switched ion membrane extraction; continuous extraction; radioactive iodine

11

12 **1. Introduction**

13 I¹³¹ is an important radioisotope of iodine, which is used extensively in the nuclear
14 power industry, medical research and other fields [1-3]. However, once ingested, it can
15 accumulate in the body, particularly the thyroid gland, increasing the risk of thyroid
16 cancer. Thus, how to securely handle them becomes an important issue [4-10].
17 Meanwhile, radioactive iodine is used in the treatment of hyperthyroidism and some
18 cutting-edge medicine fields [11, 12]. Hence, the effective extraction and the use of
19 radioactive iodide play an irreplaceable important role in the rapid and healthy
20 development of nuclear power. To date, various methods such as adsorption [13-15],
21 precipitation [16-20], membrane processes [3, 21] and ion exchange [22-24] have been
22 developed to capture the I⁻. Among them, ion exchange way should be a relatively
23 simple, safe and low-cost process [2, 25, 26]. In contrast, other ones always have high-
24 cost and secondary pollution, limiting the large-scale and environmental-friendly
25 applications.

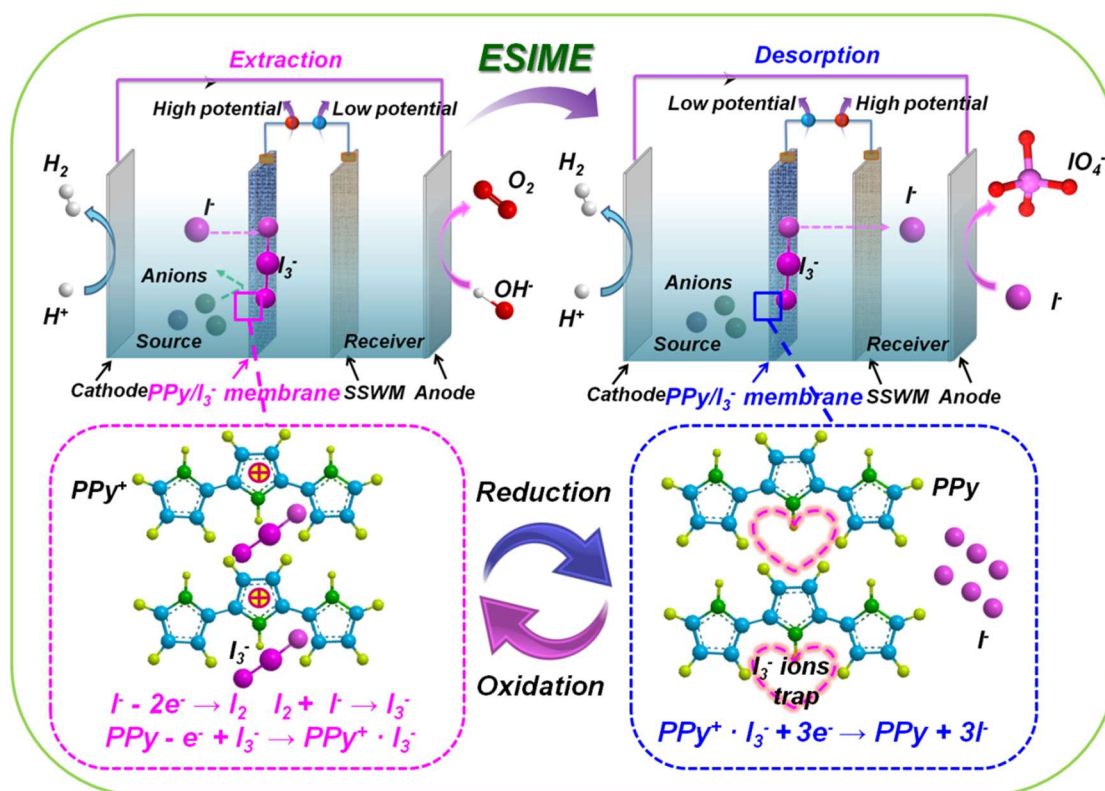
1 In recent years, as an eco-friendly ion extraction technique, electrochemically
2 switched ion exchange (ESIX) technique [22, 27-31] has gained great attention.
3 Especially, the reversible adsorption and desorption of the target ions can be controlled
4 by changing the redox state of ESIX film, so that the used film will be easily regenerated
5 and without any secondary wastes in the process. various kinds of ESIX films have
6 been developed in our previous work, and used for the extraction of different target
7 anions [32-34] and cations [30, 31, 35] in aqueous solutions with low concentrations.
8 Nevertheless, the traditional ESIX technique is a non-continuous operation process, in
9 which the recovery process of ESIX film need to be operated intermittently in each ion
10 uptake/release cycle. To realize a continuous operation process, we have also developed
11 an electrochemically switched ion permselective (ESIP) technique to continuously
12 recover the target metal ions [36-40].

13 In this study, I^- ions can be easily oxidized into I_2 molecules at an oxidation
14 potential, and then rapidly combined with I^- ions to form I_3^- ions. Combined ESIP
15 technology with a special redox reaction between I^- and I_3^- ions, we designed a novel
16 electrochemically switched ion membrane extraction (ESIME) process used for
17 continuous extraction of target I^- ions. Herein, an ESIME membrane with higher
18 selectivity and excellent extraction capacity for I^- ions is the crucial task for the practical
19 application was designed. In our previous study, to capture of the I^- ions effectively, an
20 iodide ion trapping polypyrrole (PPy) film with the electrochemically switched ion
21 extraction (ESIE) ability was synthesized based on the special PPy properties [23, 28,
22 41-43], which demonstrated a high extraction capacity and remarkable selectivity
23 toward the I^- ions. Thus, in this study, in order to improve the extraction capacity and
24 reinforce I^- ion trapping effect, a triiodide ion imprinted PPy membrane (PPy/ I_3^-) was
25 designed.

1 As shown in Fig. 1, in the present designed ESIME process, when the oxidation
2 potential is performed on the membrane, the oxidation/protonation of nitrogen atoms
3 will be generated in PPy. Meanwhile, a positively charged appeared on the PPy
4 membrane, which elicited oriented locomotion of target I^- ions from the source cell
5 chamber to the membrane, and then the I^- will be absorbed on the PPy membrane.
6 Conversely, when a reduction potential is applied on the PPy membrane, the positive
7 charge of PPy disappears, moreover, coupled with a cell voltage, I^- ions will be rapidly
8 released into the receiver cell chamber from the membrane. Herein, in the I^- ion
9 adsorption process, I^- ions will be firstly oxidized into I_2 molecules, and then combined
10 with I^- ions to form I_3^- ions, which will be subsequently trapped into the membrane
11 rapidly. Conversely, when a reduction potential is performed on the PPy membrane,
12 the I_3^- ions will be reduced to I^- ions before desorbed into the receiving cell chamber,
13 which is beneficial for the rapid desorption of I^- ions. As such, by repeatedly operation
14 of the above process, I^- ions can be continuously extracted from the source cell chamber
15 to the receiver cell chamber via the electroactive PPy/ I_3^- membrane.

16 In this work, the electroactive PPy/ I_3^- membrane composed of uniform bowl-shape
17 particles with an interconnected ant-nest-like structure was synthesized and used in the
18 ESIME technique for selective recognition and continuous extraction and recovery of
19 I^- ions. The influence factors (such as cell voltage and pulse width) on the extraction
20 properties were investigated. Furthermore, the performances for extraction of I^- ions
21 from the aqueous solutions in the presence of other anions including Cl^- , Br^- , SO_4^{2-} and
22 PO_4^{3-} were studied. Meanwhile, the ESIME mechanism related to the coupling of
23 electrochemical redox reaction with the ion exchange process was proposed to explain
24 the enhanced I^- ion extraction efficiency. It is expected to build an extraction- reaction
25 -desorption mechanism model of such an electroactive membrane and provide a

1 guidance to address a practical ion extraction system.



2

3 Fig. 1. Schematic illustration of the electrochemically switched ion membrane
 4 extraction (ESIME) system, taking the extraction of I^- ions using electroactive PPy/I_3^-
 5 membrane.

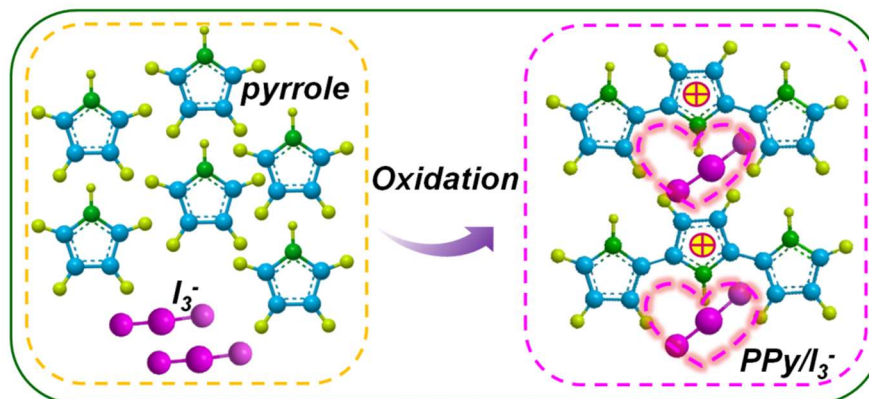
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7 2. Experimental section

8 2.1 Synthesis of PPy/I_3^- membrane

9 The PPy/I_3^- membrane was prepared by a one-step electrodeposition way based on
 10 a three-electrode structure which comprised a 3 cm × 3 cm stainless steel wire mesh
 11 (SSWM) working electrode, a Pt auxiliary electrode and a Ag/AgCl reference electrode.
 12 In the PPy/I_3^- membrane preparation process, 30 mL of 0.1 M pyrrole aqueous solution
 13 containing 0.4 M KI_3 was used as the electrolyte, in which the I_3^- solution was prepared
 14 by dissolving proportional I_2 in KI solution at first. The operation potential for the
 15 membrane preparation was applied at +0.9 V. The obtained PPy/I_3^- coated SSWM

1 electrode was rinsed with distilled water to eliminate the rest of the pyrrole monomer
2 and electrolyte. Fig. 2 illustrates the imprinting of I_3^- ions in the PPy during the
3 electrochemical oxidation polymerization process.



4

5 Fig. 2. Schematic diagram of electrochemical oxidation polymerization process
6 during PPy/ I_3^- membrane preparation.

7

8 2.2 ESIME module

9 The ESIME module was composed of two cell chamber as shown in Fig. 1. In the
10 middle of the cell chamber to install a PPy/ I_3^- coated SSWM which can be as powerful
11 curtain between source and receiver cell, as well as served as the working electroactive
12 membrane for the efficient extraction of target I^- ions. Herein, the actual membrane area
13 was about $0.75 \times 0.75 \times \pi \text{ cm}^2$, and the volume of each cell chamber was 30 mL.
14 Moreover, the ESIME system includes two subsystems as follows: cell voltage system
15 and pulse potential system, in which the cell voltage was performed at a couple of 2
16 $\times 10 \text{ cm}^2$ stainless steel plates electrode to enhance the directional ion migration rate,
17 while the pulse potential was performed at the PPy/ I_3^- membrane electrode and the
18 blank SSWM auxiliary electrode.

19 2.3 Continuous extraction test

20 Before the continuous extraction test, the imprinted I_3^- need to be removed at a

1 constant voltage of -0.8 V to form a new I_3^- ion trapping PPy membrane. Subsequently,
2 mounting the I_3^- ion trapping PPy membrane in the ESIME module. And then, pouring
3 KI solution (30mL) and pure water (30mL) into source cell chamber and receiver cell
4 chamber, correspondingly. During the continuous extraction process, a pulse potential
5 (+0.95 V/-0.8 V) was performed at the PPy/ I_3^- membrane, and a positive cell voltage
6 was performed at the stainless steel plates electrode as displayed in Fig. 1. The samples
7 of the source and receiver cell chambers were collected in the determined periods for
8 the analysis. The ionic fluxes were calculated using the equation (1):

$$9 \quad \text{Flux} = \frac{(C_1 - C_2)V}{tS} \quad (1)$$

10 where C_1 and C_2 (mg/L) correspond to the initial and equilibrium concentrations of the
11 ion, respectively, V (L) means the volume of the ion solution, t (h) shows the
12 equilibrium time of the extraction, and S (cm^2) corresponds to the effective membrane
13 area. The selectivity factor (α) for pairs of anions, D and E, was calculated using the
14 following equation:

$$15 \quad \alpha_{M/N} = \text{Flux of D} / \text{Flux of E} \quad (2)$$

16

17 **3. Results and discussion**

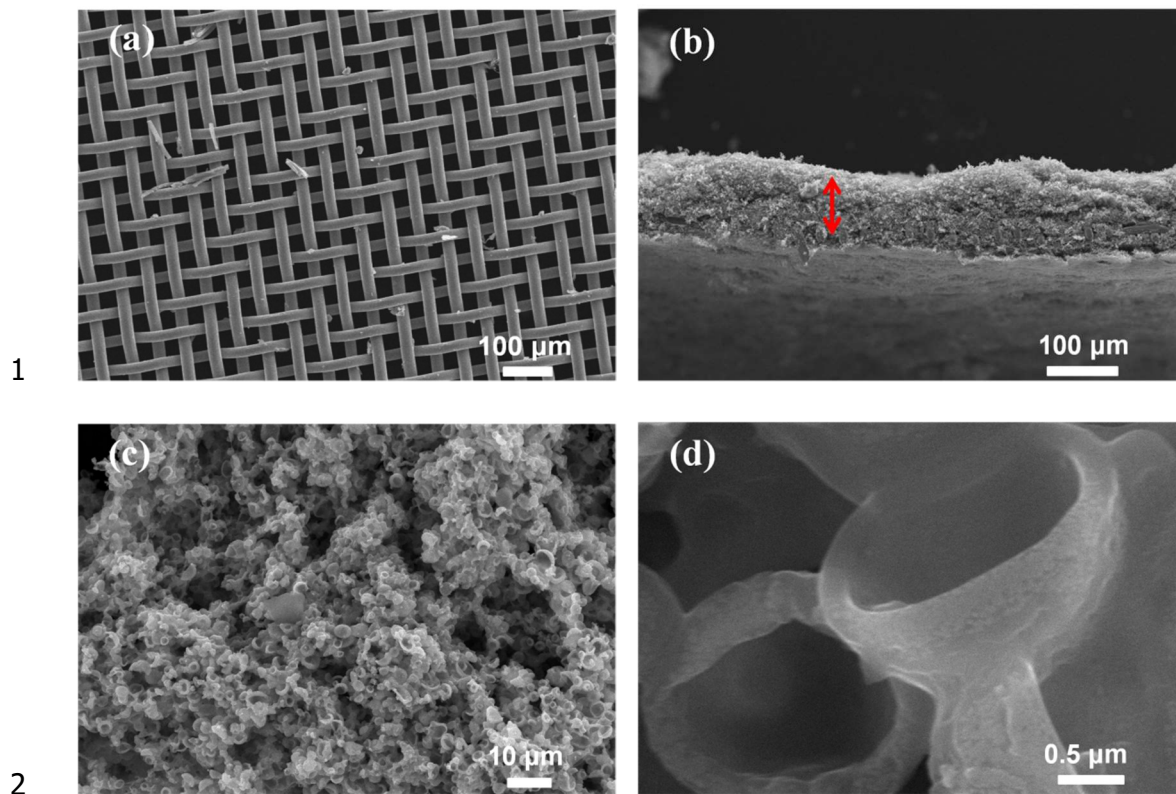
18 **3.1. Morphological and structure characterizations**

19 *3.1.1 Morphology observation*

20 Fig. 3 displays the SEM morphologies of SSWM and PPy/ I_3^- membrane. One can
21 see that the blank SSWM matrix with a relatively uniform and smooth mesh which size
22 about 38 μm (Fig. 3(a)). From the cross-sectional SEM morphology (Fig. 3(b)), it can
23 be found that the obtained PPy/ I_3^- membrane had a thickness of about 100 μm .
24 Moreover, as shown in Figs. 3(c) and 3(d), the PPy/ I_3^- membrane was composed of
25 uniform bowl-shape particles (average diameter of about 2 μm) with an interconnected

1 ant-nest-like structure, which should be benefit for the ion diffusion and transport in the
2 membrane and supply more active sites for the selective extraction of Γ ions. Especially,
3 it is found that the SEM image of this PPy/I_3^- membrane was is markedly different from
4 other ion doped PPy membrane (Fig. S1). The special bowl-shape particles in the
5 PPy/I_3^- membrane could be resulted from the linear structure of I_3^- ions, which could
6 direct the oxidation polymerization process to form the bowl-shape particles. This
7 bowl-shape particle was the bird's nest, which could make a stable space structure
8 system in different levels. In addition, the 3D interconnected porous channels are
9 beneficial to the transport of ions for the ESIME process.

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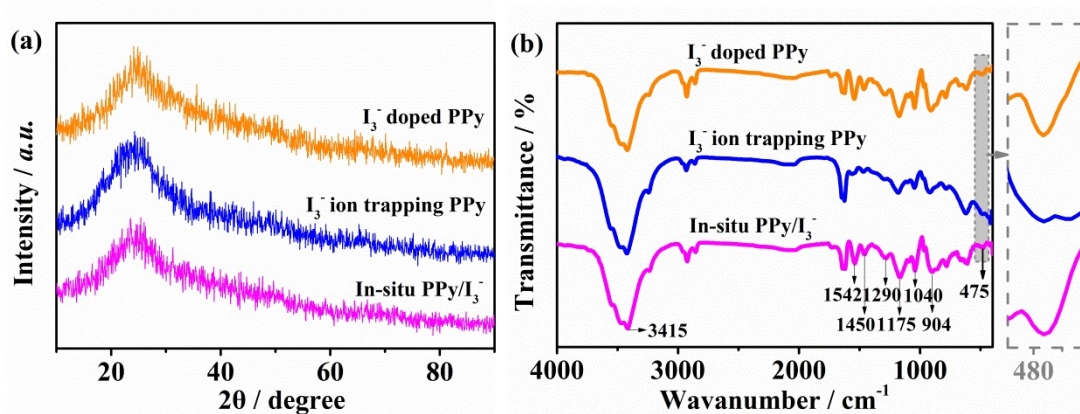
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Fig. 3. SEM images of the surface of (a) SSWM matrix, (b) cross section of PPy/I₃⁻ membrane, (c) (d) PPy/I₃⁻ membrane at different magnifications.

3.1.2 Structure analysis

Fig. 4(a) shows XRD patterns of *in-situ* PPy/I₃⁻, I₃⁻ ion trapping PPy (after desorption) and I₃⁻ doped PPy (after extraction). One can see that a broad hump around 23° appeared in the three cases which is attributed to the characteristics diffraction peak of PPy [23, 44], and all of them exhibited similar amorphous ‘steamed-bread’ peak, which confirmed that the adsorption and desorption of I⁻ ions did not destroy the membrane structure under the voltage range from 0.95 V and -0.8 V. Fig. 4(b) shows the corresponding FT-IR spectra of the three states of PPy/I₃⁻ membrane. Herein, the peak at around 3415 cm⁻¹ stands for the typical N-H stretching vibration [45], the peak observed at 1542 cm⁻¹ can be signed to C=C stretch of pyrrole ring and the peaks at 1040 cm⁻¹ and 904 cm⁻¹ are attributed to C-H in-plane and out-plane deformation of the

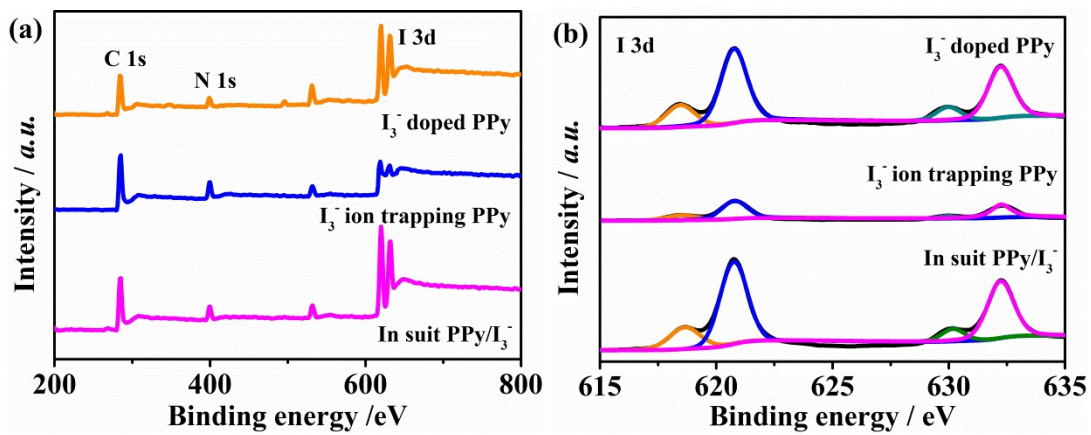
1 pyrrole unit, respectively [46, 47]. Meanwhile, the C-N stretching coupled with N-H
 2 plane deformation at 1450 cm^{-1} , besides, symmetrical angular deformation of CH_3 at
 3 1290 cm^{-1} [27], and C-N stretching of the amino groups at 1175 cm^{-1} [48] were observed
 4 in the three states of PPy/I_3^- membrane, which are corresponding to the characteristic
 5 peaks of PPy. In particular, the specific bands of the C-I at 475 cm^{-1} [49, 50] were also
 6 observed, and the peak intensity of the C-I bond decreased in the case of the PPy/I_3^-
 7 membrane without imprinted I_3^- , which confirmed that I^- ions was successfully removed
 8 from the PPy membrane after desorption.



9
 10 Fig. 4. (a) XRD patterns and (b) FT-IR spectra of PPy/I_3^- membranes under different
 11 states.

12
 13 To further confirm the chemical compositions and element states in the PPy/I_3^-
 14 membrane, XPS analysis was performed. The survey XPS spectra (Fig. 5(a)) displayed
 15 that three elements of C, N and I were found to be existed in the *in-situ* PPy/I_3^- , I_3^- ion
 16 trapping PPy and I_3^- doped PPy. Herein, the peaks of C 1s were identified in the C-C
 17 bond at 284.49 eV [2]. As shown in the high-resolution spectrum of I 3d in Fig. 5(b),
 18 two pairs of peaks, i.e., $618.3\text{ eV}/629.8\text{ eV}$ and $619.9\text{ eV}/631.4\text{ eV}$, were observed for
 19 the *in-situ* PPy/I_3^- as well as I_3^- doped PPy, indicating that two iodine species existed in
 20 these two case for the PPy/I_3^- membrane, which correspond to the ionic iodine ($3d\ 5/2$,

1 618.3 eV) and covalently bound iodine (3d 5/2, 619.9 eV) [23, 51]. Especially, the
 2 covalently bound iodine may be ascribed to I_3^- in the PPy/ I_3^- membrane, also suggesting
 3 that the oxidation reaction of I^- occurred during the extraction process with I^- ion
 4 adsorbed on the PPy/ I_3^- membrane. In contrast, after the desorption, only a weaker
 5 iodine peak was observed, proving that I_3^- ions were almost completely removed from
 6 the membrane, and I_3^- was easily reduced to I^- in the desorption process. The change in
 7 the oxidation state of the I^- after the extraction indicated that the PPy/ I_3^- membrane had
 8 special I_3^- ion trapping ability as indicated above.

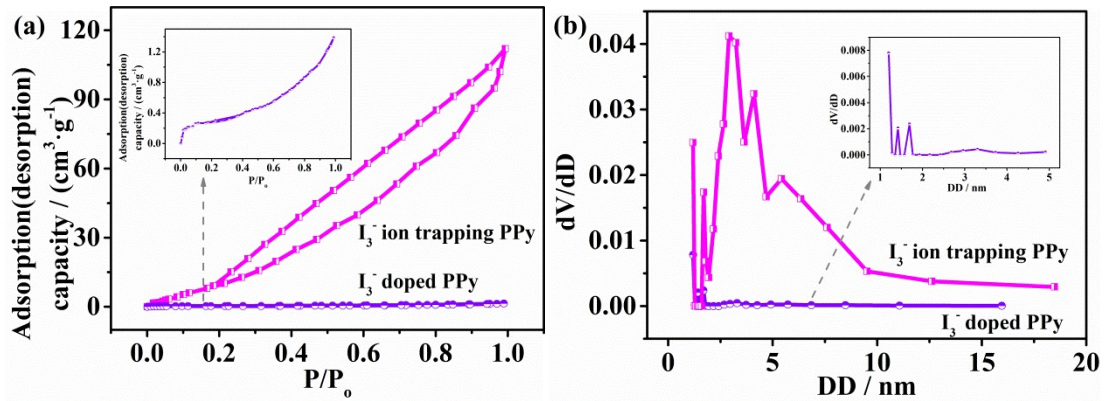


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 10 Fig. 5. (a) XPS survey spectrum and (b) XPS spectra of I 3d of PPy/ I_3^- membrane
 11 under different states.

12 3.1.3 N_2 adsorption isotherms

13
 14 Fig. 6(a) shows nitrogen adsorption-desorption isotherms of the I_3^- ion trapping
 15 PPy and I_3^- doped PPy. One can see that both of them exhibited a type-II/IV mixed N_2
 16 adsorption/desorption isotherm, demonstrating that the PPy network mainly due to the
 17 mesopores and small macropores dominant (Fig. 6(b)), which was also displayed by the
 18 pore size distribution analysis by other researchers [52]. The calculated BET surface
 19 areas of the I_3^- ion trapping PPy and I_3^- doped PPy were $61.09 \text{ m}^2 \cdot \text{g}^{-1}$ and $0.88 \text{ m}^2 \cdot \text{g}^{-1}$,
 20 respectively. Obviously, the I_3^- ion trapping PPy had a larger specific surface area,

1 which can provide rich active sites for the adsorption of I^- ion. On the other hand, after
 2 the I^- ions were adsorbed on the membrane, the I_3^- doped PPy displayed a small specific
 3 surface area while the total pore volume was also decreased remarkably, proving that
 4 I_3^- ions can enter the membrane smoothly so that all the I_3^- -binding sites can be fully
 5 utilized. These results are also in accordance with the above analyses.

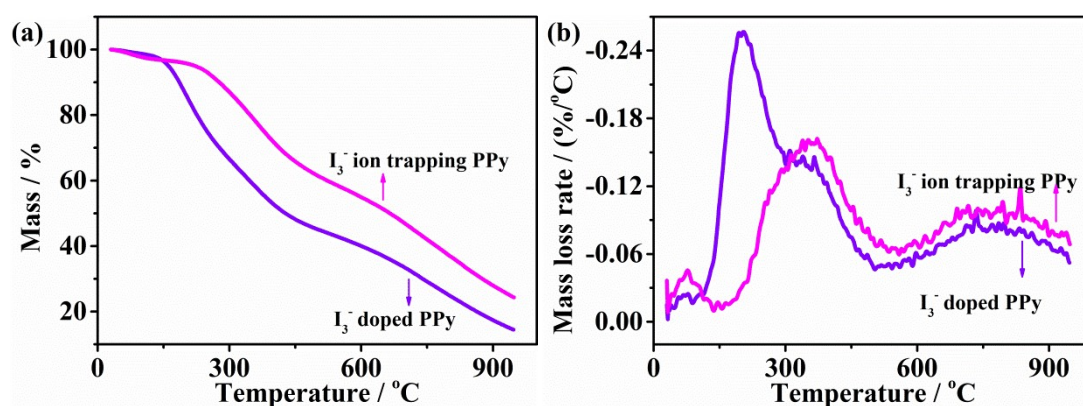


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 7 Fig. 6. (a) N_2 adsorption-desorption isotherms and (b) pore size distributions of
 8 PPy/ I_3^- membrane under different states.

9 3.1.4 TG analysis

11 The thermal stability and the degradation behavior of the PPy/ I_3^- material was
 12 investigated by TG (thermogravimetric) analysis under nitrogen atmosphere. Fig. 7
 13 shows the TG and DTG (differential thermogravimetry) curves of PPy/ I_3^- material. The
 14 first weight loss was discovered at 40-100 $^{\circ}C$ in the TG curve of the PPy/ I_3^- material,
 15 which assigned to the water elimination. Then, there has an obvious thermal
 16 degradation at 150-490 $^{\circ}C$ range, which attributed to the sublimation of the trapped I_3^-
 17 from the PPy chain structure. Especially, for the I_3^- doped PPy, the hot weightlessness
 18 was sharper. Thereafter, an distinct weight loss was discovered at 600-900 $^{\circ}C$ range,
 19 which attributed to the degradation of PPy. As shown in Fig. 7(b), it should be noted
 20 that the degradation behaviors at this range were almost identical in the both cases,

1 indicating that the adsorption and desorption of I_3^- ions did not affect the PPy structure,
2 which is consistent with the XRD analysis results.



3

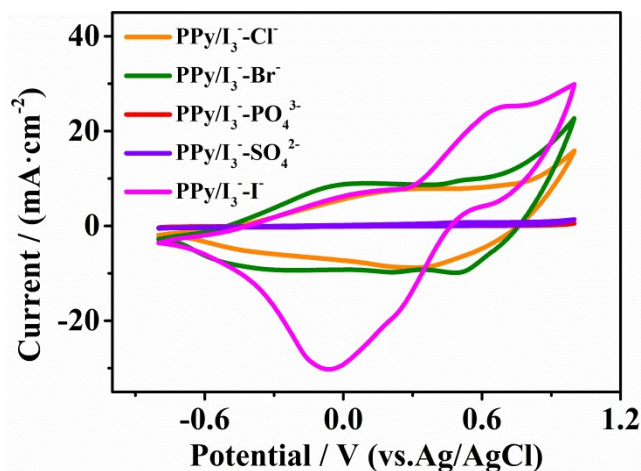
4 Fig. 7. (a) TG curve and (b) DTG curve of the PPy/ I_3^- materials under different states.

5

6 3.2 Electrochemical characterization

7 Fig. 8 manifests the cyclic voltammetry (CV) response of the PPy/ I_3^- membrane
8 in 0.1 M KI, KCl, KBr, K_2SO_4 and K_3PO_4 solutions, respectively. Markedly, the CV
9 response of the PPy/ I_3^- membrane was more active in the KI solution than the others at
10 the potential range of -0.8 V to -0.95 V, indicating it had higher selectivity toward the
11 target I^- ions due to the ion trapping effect. Moreover, comparing with the imprinting
12 of other anions, more uniform bowl-shape particles with better interconnected ant-nest-
13 like structure were obtained in the PPy/ I_3^- membrane (as shown in Fig. S1), which
14 would allow unique ion trapping of I^- ions and faster transfer of the target I^- across the
15 membrane. In addition, the PPy/ I_3^- membrane had an obvious oxidation peak in the
16 voltage range from 0.6 to 0.9 V in the KI solution, indicating that I^- ions were firstly
17 oxidized to I_3^- ions and then doped into the membrane, which was confirmed by the
18 above I 3d XPS analysis (Fig. 5(b)), that is, I_3^- doped PPy contained ionic iodine and
19 covalently bound iodine. Furthermore, as shown in Figs. S2 and S3, PPy/ I_3^- had a much
20 higher I^- ion adsorption capacity ($740 \text{ mg} \cdot \text{g}^{-1}$) than the PPy/ I^- material ($320 \text{ mg} \cdot \text{g}^{-1}$).

1 Thus, it can be concluded that in the extraction process of I^- ions by using the PPy/ I_3^-
2 membrane, I^- ions were first oxidized into I_3^- ions, and then captured by the PPy/ I_3^-
3 membrane (The specific reaction formula are shown in the supporting material).



4

5 Fig. 8. Cyclic voltammetric responses of PPy/ I_3^- membrane in the KI, KCl, KBr,
6 K_2SO_4 and K_3PO_4 solutions respectively with a concentration of 0.1 mol/L for each at
7 a scan rate of 10 mV/s.

8

9 3.3 Performance parameters

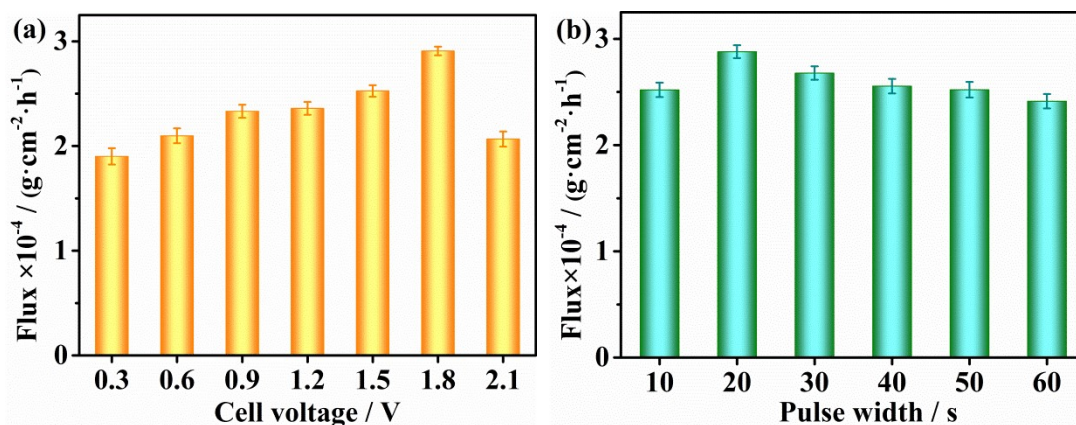
10 3.3.1 Effect of cell voltage and pulse width on extraction performance

11 The effect of cell voltage on the ion extraction process was tested at 0.5 mM KI
12 (source solution) and pure water (receiver solution). As shown in Fig. 9(a), a lower
13 performed cell voltage (0.3 V, 0.6 V, 0.9 V, 1.2 V and 1.5 V) correspond to a smaller
14 flux, and as the applied cell voltage was 1.8 V, a maximum I^- flux was achieved,
15 thereafter, the flux not increase as the cell voltage further increases. Herein, when the
16 applied cell voltage was over 1.8 V, the electrochemical oxidation reaction could occur
17 at the anode electrode, which may affect the extraction of I^- ions, resulting in the
18 decrease of I^- ion flux at a higher cell voltage. On the other hand, when a lower cell
19 voltage was performed, I^- may be desorbed into both the source cell chamber and

1 receiver cell chamber, thereby, the net Γ flux were comparatively low. Hence, in this
2 study, 1.8 V was chosen as the optimum applied cell voltage.

3 Pulse width may be a crucial influence factor on the extraction process since it can
4 affect the time of Γ ion adsorption/desorption. Fig. 9(b) shows the effect of the pulse
5 width on the Γ ion flux through the PPy/ I_3^- membrane. Obviously, the flux of Γ
6 increased at first and then decreased, herein, a higher Γ ion flux of $2.87 \times 10^{-4} \text{ g cm}^{-2} \text{ h}^{-1}$
7 was achieved at the 20 s pulse width. Hence, 20 s was considered as the optimal pulse
8 width in this study. Herein, at a shorter pulse time, Γ ions could not enter into the
9 membrane enough to saturate the I_3^- -binding sites even at the high potential so that the
10 I_3^- -binding sites had trouble filling by Γ ions. That is to say, when immediately changed
11 the high/low potential on the membrane, a lots of ions would be unable to make it and
12 thus be captured by the membrane of PPy, and then desorbed to the receiver cell
13 chamber. As a result, when the pulse width was set at 20 s, the I_3^- -binding sites were
14 fully utilized, and the adsorption/desorption of Γ ions can be high-performance
15 completed. However, with a further increase of the pulse time, the Γ ions cannot get
16 into the membrane more, which conversely could affect the expulsion of Γ ions in the
17 whole extraction process. Hence, the optimum pulse width on the ESIME process was
18 selected at 20 s in this study.

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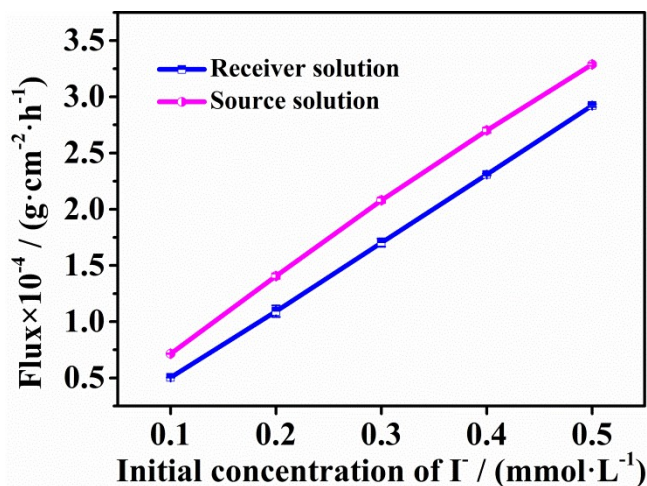
2 Fig. 9. Effects of cell voltage (a) and pulse width (b) on the flux of I^- ions across the
 3 PPy/ I_3^- membrane. Pulse potential: $-0.8 \text{ V}/+0.95 \text{ V}$; initial I^- ion concentration: 0.5
 4 $\text{mmol}\cdot\text{L}^{-1}$.

5

6 *3.3.2 Effect of initial concentration on extraction process*

7 Fig. 10 shows the effect of I^- ion initial concentration on the extraction flux, in
 8 which the pink and blue line were calculated by the decreased concentration of I^- in the
 9 source cell chamber and the increased concentration of I^- in the receiver cell chamber,
 10 respectively. The results from the data is evident: as the increment of the beginning
 11 concentration of I^- , the extraction flux increment, which indicated that the differences
 12 of concentration can provide motive for extraction process. Furthermore, it should be
 13 noted that the diffusion flux increase with the increase of concentration gradient which
 14 conformed to the Fick rule [53]. Moreover, high conductivity of the solution was
 15 associated with higher concentration, which could promote the ion migration. Besides,
 16 it is found that the increased I^- ions in the receiver cell chamber was a little less than
 17 the decreased I^- ions in the source cell chamber for all extraction process, displaying
 18 that the I^- ions unable desorbed completely into the receiver cell chamber from the
 19 membrane since some of the I^- still caught in the membrane. Furthermore, according to
 20 UV analysis, under the performed cell voltage of 1.8 V , only the peak of I^- ions was

1 detected in the receiver solution, and no peak of I_3^- was found. Therefore, we speculated
2 that in the desorption process, I_3^- should be reduced to I^- before desorption from the
3 membrane (as shown in Fig.1).



4

5 Fig. 10. Effect of the initial concentration on the I^- ion extraction flux across the
6 PPy/ I_3^- membrane. Pulse potential: $-0.8\text{ V}/+0.95\text{ V}$; cell potential: 1.8 V ; pulse width:
7 20 s .

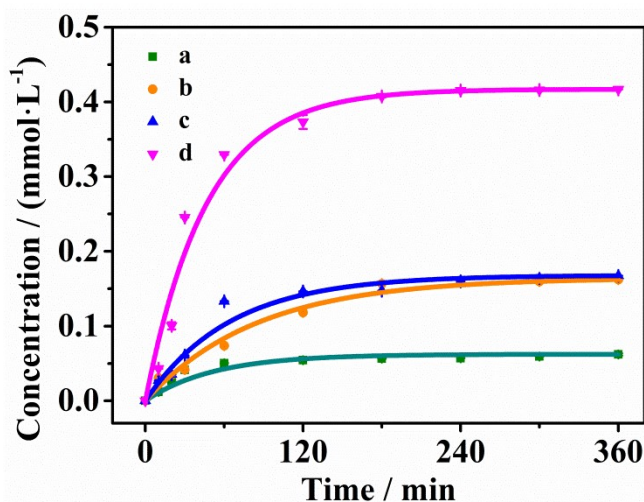
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9 3.3.3 Effect of ESIME coupling circuit on the I^- extraction process

10 Fig. 11 shows the concentration vs. time curves during I^- ion extraction in the
11 receiver solution. The four extraction tests (a-d) with different performed conditions
12 demonstrated different results with an I^- ion extraction percentage in the ordered as
13 $d > c > b > a$. Herein, in case (a), both of cell voltage and pulse potential were not
14 performed. This is natural and expected, both the flux and the extraction percentage of
15 I^- ions were very low since the extraction of I^- was only used differences in the
16 concentration of ions within the two solutions to do work. Besides, the interaction
17 between the PPy and I^- (rather than I_3^-) was fairly puny. Thus, a low extraction
18 percentage ($\leq 12.4\%$) was obtained in this case. In case (b), a cell voltage was performed
19 to the stainless steel sheets electrodes but without a pulse potential, so that an uniform

1 external electric field was formed in the entire cell chamber. As such, the anions should
2 be attracted to the anode in the receiver cell chamber whereas the cations to the cathode
3 in the source cell chamber. As a result, due to the electric field provided additional
4 driving force for I^- ion extraction, the I^- ions flux was higher than that in case (a).
5 Nonetheless, the extraction rate of I^- ($\leq 32.4\%$) was still lower than the expected. In case
6 (c), only a pulse potential was performed on the PPy/ I_3^- membrane but no cell voltage
7 on the electrode. One can see that the flux of I^- was improved to some extent when
8 compared with the cases (a) and (b) since the adsorption/desorption of I^- can be
9 enhanced by the pulse potential applied on the PPy/ I_3^- membrane. But the extraction
10 percentage of I^- ions was also as low as 33.4% since the absence of the external electric
11 field to drive I^- ions transferred across the membrane. Thus, I^- ions could be released to
12 both sides of the source and receiver cell chamber. In case (d), a novel ESIME process
13 with a pulse potential on the PPy/ I_3^- membrane and a cell voltage was performed on the
14 electrodes. The results showed that the flux and the extraction rate of I^- ions were both
15 markedly improved to as high as 83.3%, achieving continuous and efficient I^- extraction,
16 which was dramatically higher than the sum of rates from (b) and (c). In this case, more
17 importantly, I^- ions should be firstly oxidized into I_3^- ions, which can be rapidly
18 captured by the positively charged PPy/ I_3^- membrane and then desorbed from the
19 negatively charged PPy/ I_3^- membrane in the form of I^- ions since the perform of the
20 pulse potential on the PPy/ I_3^- membrane. In other words, the capture and desorption of
21 I^- ions should be accurately controlled by the high/low pulse potential of the PPy/ I_3^-
22 membrane, which will affect the efficiency of ion extraction. Meanwhile, the electric
23 field applied on the cell can strongly drive the captured I^- ions through the membrane,
24 enhancing their migration from the source cell chamber to the membrane and then to
25 the receiver cell chamber. Therefore, the synergistic effect of ESIME process resulted

1 in the continuous extraction of I^- with high efficiency and enhanced extraction
2 percentage in the case (d).



3
4 Fig.11. Concentration vs. time curves during I^- ion extraction in the receiver solution
5 (H_2O , $pH=7$). (a) No any potentials were applied on the cell and the PPy/I_3^-
6 membrane; (b) only 1.8 V cell voltage was performed; (c) only a pulse potential of
7 -0.8 V/+0.95 V was performed on the PPy/I_3^- membrane, and (d) 1.8 V voltage on the
8 cell and pulse potential of -0.8 V/+0.95 V on the PPy/I_3^- membrane were applied.

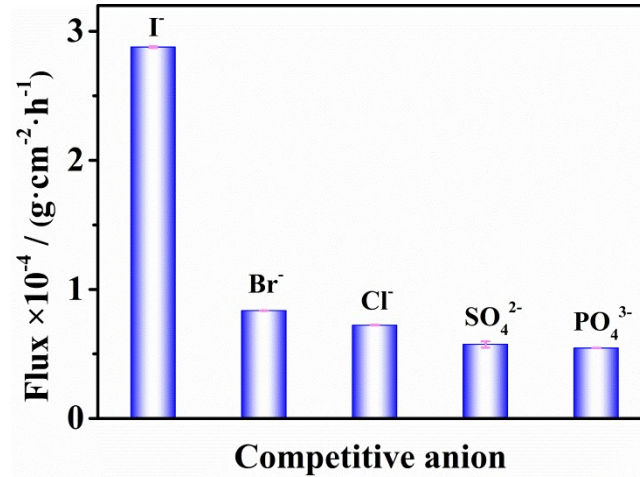
9 Pulse width: 20 s; initial I^- concentration: $0.5 \text{ mmol}\cdot\text{L}^{-1}$.

10

11 3.4 Selectivity of PPy/I_3^- membrane

12 The selectivity of the PPy/I_3^- membrane for I^- extraction was tested with the
13 ESIME system at a 30 mL mixed solution containing I^- , Cl^- , Br^- , SO_4^{2-} and PO_4^{3-} (0.5
14 mmol/L each) under a cell voltage of 1.8 V, a pulse potential of -0.8 V/0.95 V with a
15 pulse width of 20 s and an extraction time of 3 h. As displayed in Fig. 12, the anion
16 fluxes cross the PPy/I_3^- membrane were in the order as $I^- > Br^- > Cl^- > SO_4^{2-} > PO_4^{3-}$,
17 and the extraction capacity of I^- ions was much higher than any other anion. The
18 separation factors of I^- over Br^- , Cl^- , SO_4^{2-} and PO_4^{3-} were calculated as 3.44, 3.98, 5.02
19 and 5.27 (Table 1). As discussed above, the PPy/I_3^- membrane demonstrated specific

1 I₃⁻-binding sites with the C-I bond (as shown in Fig. 4(b)), which should be benefit for
 2 the selective capture of I⁻ ions. In addition, the eminent selectivity towards I⁻ ions was
 3 also consistent with CV results (Fig. 8), in which the PPy/I₃⁻ membrane exhibited more
 4 excellent electrical activity in I⁻ ions solution.



5

6 Fig. 12. Flux of I⁻ through PPy/I₃⁻ membrane in the ESIME system with a 30 mL
 7 mixed solution including I⁻, Cl⁻, Br⁻, SO₄²⁻, and PO₄³⁻ ions. (The amount of each anion:
 8 0.5 mmol·L⁻¹. Pulse potential: -0.8 V/+0.95 V; cell potential: 1.8 V; pulse width: 20 s
 9 for 180 min).

10

11 Table 1. Fluxes and separation factors of the PPy/I₃⁻ membrane for I⁻ ions with other
 12 competitive anions.

Ions type	I ⁻	Br ⁻	Cl ⁻	SO ₄ ²⁻	PO ₄ ³⁻
Flux×10 ⁻⁴ (g cm ⁻² h ⁻¹)	2.87	0.83	0.72	0.59	0.54
Separation factor	1	3.44	3.98	5.02	5.27

13

14

15

1 **3.5 Stability of PPy/I₃⁻ membrane**

2 The performance stability of PPy/I₃⁻ membrane was tested in the ESIME system
3 under the optimum conditions. Herein, the PPy/I₃⁻ membrane was reused for 10 times.
4 After each extraction test, the membrane and cell chamber were washed with pure water
5 at first, and then the fresh solutions were poured into cell chambers. The extraction rates
6 for the PPy/I₃⁻ membrane in the stability test are displayed in Fig. 13. Notably, no
7 apparent decrease of extraction percentage had been observed as the device working
8 continuously for 10 times. Rather, in the first and second cycles, the extraction rates
9 were slightly lower than the following cycles. It is possible that some I⁻ ions might be
10 trapped in the inner membrane in the initial 2 cycles, which cannot completely desorbed
11 in to the receiver solutions. Importantly, an extraction efficiency of 94.8% was still
12 reached after recycle used for several times, which demonstrated that the PPy/I₃⁻
13 membrane had excellent stability performance. As stated above, the obtained PPy/I₃⁻
14 membrane had unique 3D interconnected special structure, which can ensure the fast
15 diffusion of the I⁻ ions across the membrane and provide the space for the swelling and
16 shrinking changes during the pulse potential applying process. Hence, the unique 3D
17 interconnected ant-nest-like structure in PPy/I₃⁻ membrane applied in the ESIME
18 system demonstrated an preminent stability performance.

19

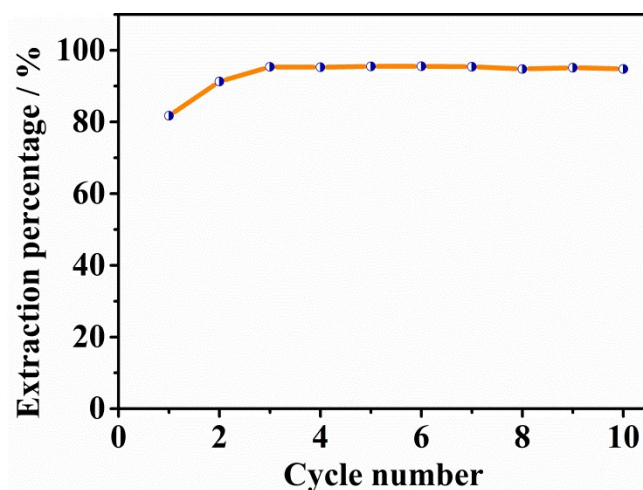


Fig. 13. Extraction percentages for the PPy/I₃⁻ membrane during the recycle using test for I⁻ ions. (Pulse potential: -0.8V/+0.95 V; cell potential: 1.8 V; pulse width: 20 s; initial I⁻ ion concentration: 0.5 mmol·L⁻¹ for 180 min).

4. Conclusions

A novel ESIME system with an electroactive PPy/I₃⁻ membrane composed of uniform bowl-shape particles with an interconnected ant-nest-like structure was successfully developed for the extraction of I⁻ ions from the aqueous solutions. It is considered that the I⁻ redox reaction occurred in the special triiodide ion trapping PPy/I₃⁻ membrane during the I⁻ ion extraction process, which played a key role in the selective extraction of I⁻ ions. Meanwhile, the ESIME process with a pulse potential on the PPy/I₃⁻ membrane and a cell voltage applied to the system significantly enhanced the flux of I⁻ and realized high-efficiency continuous extraction of I⁻ ions. The PPy/I₃⁻ membrane exhibited a superior flux of $2.87 \times 10^{-4} \text{ g} \cdot \text{cm}^{-2} \cdot \text{h}^{-1}$ at the performed conditions with a cell voltage of 1.8 V, a pulse potential of -0.8 V/+0.95 V, a pulse width of 20 s. Moreover, the extraction percentage reached as high as 94.8% after several recycle using processes. It is expected that such an ESIME process with the PPy/I₃⁻ membrane

1 may be an outstanding candidate for the high-efficiency continuous extraction of target
2 I ions from industrial water systems.

3

4 **Acknowledgements**

5 This work is supported by the National Natural Science Foundation of China (21776191
6 and 21706181), the National Key R&D Program of China (No. 2017YFE0129200 and
7 201803D421094) and JSPS KAKENHI Grant 19K12395, Japan, Scientific and
8 Technological Innovation Programs of Higher Education Institutions in Shanxi (No.
9 RD1900000627).

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