

1 Carotenoids in dried carrots after PEF

2 **Evaluation of carotenoids and furosine content in air dried carrots and**  
3 **parsnips pre-treated whit pulsed electric field (PEF)**

4  
5 **Alessandra Fratianni<sup>1</sup>, Serena Niro<sup>1\*</sup>, Maria Cristina Messia<sup>1</sup>, Gianfranco Panfili<sup>1</sup>, James**  
6 **G. Lyng<sup>2</sup>, Francesco Marra<sup>3</sup>, Luciano Cinquanta<sup>4</sup>**

7  
8 <sup>1</sup> Department of Agricultural, Environmental and Food Sciences, University of Molise, Via F. De  
9 Sanctis, 86100, Campobasso, Italy.

10 <sup>2</sup>UCD School of Agriculture and Food Science, University College of Dublin, Belfield, Dublin 4,  
11 Ireland

12 <sup>3</sup> Department of Industrial Engineering, University of Salerno, Via Giovanni Paolo II, 132 - 84084  
13 - Fisciano (SA), Italy

14 <sup>4</sup> Department of Agricultural, Food and Forest Sciences, University of Palermo, Viale delle  
15 Scienze 4, 90128 Palermo, Italy.

16

17 **Corresponding Author**

18 Serena Niro, [serena.niro@unimol.it](mailto:serena.niro@unimol.it) tel.....

19

20 **Abstract**

21 Parsnips and carrot slices were subjected to hot drying at 50, 60 and 70 °C with or without pulsed  
22 electric field (PEF) pre-treatment at 0.9 kV/cm and 1000 and 10000 pulses. The effect of drying  
23 on processed samples was assessed by analysis of carotenoids, the furosine value, total phenols  
24 and Whiteness Index (WI). PEF pre-treatment is effective in reducing drying times, but the degree  
25 of cellular breakdown makes the compounds more susceptible to chemical and enzymatic  
26 reactions. In our condition PEF pre-treatment increased the effect of heat treatment on carotenoid

27 degradation and promoted the *Maillard* reaction above all at the highest temperature of 70°C. The  
28 assessment of carotenoid stability together with furosine value was confirmed to be useful tools  
29 for the evaluation of effects of thermal damage and quality of dried food products, also after  
30 different drying treatments.

31

32 **Keywords:** PEF, carotenoids, maillard reaction, carrot, parsnip.

33

34

## 35 **Introduction**

36 Dried vegetables, such as carrots and parsnips, are used in ready-to-eat foods, as components of  
37 innovative vegetable snacks and instant soups. Parsnip is a root native of Europe and Asia  
38 belonging to the Apiaceae family. Parsnip root is known for its health benefits, being part of  
39 “white vegetables” with a good source of dietary fibre, having about 30% dry matter [1] (Castro,  
40 [Bergenståhl & Tornberg, 2012](#)). Therefore, it is related to the control of glycaemia, satiety, and  
41 food intake. Carrot is an economically important crop that has gained popularity in recent decades  
42 due to the high content of carotenoids, a significant group of biologically active compounds with  
43 healthy properties [2, 3] ([Meléndez-Martínez, Vicario & Heredia, 2004](#); [Eggersdorfer, and Wyss,](#)  
44 [2018](#)) and it is responsible for the colour of a wide variety of foods [4, 5] ([Panfili, Fratianni, &](#)  
45 [Irano 2004](#); [Khoo, Prasad, Kong, 2011](#)). Parsnips and carrots are also a good source of health  
46 beneficial polyphenols associated with antioxidant activity. The degradation of carotenoids is a  
47 common event during thermal treatments of vegetables [6-9] ([Saxena, Maity, Raju & Bawa, 2012](#);  
48 [Demiray, Tulek & Yilmaz, 2013](#); [Fratianni et al. 2013](#); [Niro et al. 2017](#)). Heating could cause  
49 carotenoid losses, in relation to its length and intensity and pre-treatment on various foods [8, 10-  
50 12] ([Fratianni et al. 2013, 2017, 2018](#); [Donado-Pestana, Salgado, de Oliveira Rios, dos Santos &](#)  
51 [Jablonski 2012](#)), and could also lead to structural modifications, such as cis-isomerization [13]  
52 ([Schieber & Reinhold 2005](#)). Based on these reasons, carotenoids could be considered as useful  
53 process indicators and as a tool for process optimization.

54 The Maillard reaction products are widely used as marker of thermal damaged foods. The analysis  
55 of furosine generated during the acid hydrolysis of the Amadori compound is one of the most  
56 accepted and sensitive method of determining the extent of “early” Maillard reactions [14, 15]  
57 ([Henle, Zehetner & Klostermeyer, 1995](#); [Erbersdobler, Somoza, 2007](#)), and furosine is considered  
58 a marker for the evaluation of various types and conditions of heat treatments [15-18]  
59 ([Acquistucci, Panfili & Marconi, 1996](#); [Messia, Iafelice & Marconi, 2012](#); [Verardo, Riciputi,](#)  
60 [Messia, Marconi & Caboni, 2017](#)). The effect of thermal processes on dehydrated vegetable

61 products is successfully monitored by means of the analysis of furosine [10, 19] (Rufián-Henares,  
62 [García-Villanova & Guerra-Hernández, 2008](#); [Fratianni et al. 2017](#)). Fruits and vegetables dried  
63 with conventional hot air are often treated with sulfur dioxide or sulfite salts as preservatives.  
64 There are several reports of sensitivity/intolerance reactions in humans exposed to sulfited solid  
65 foods and beverages. Recently the European Food Safety Authority (EFSA) called for the re-  
66 evaluation of sulphites used as an additive and concluded that estimate exposure to sulfur dioxide–  
67 sulfites was higher than that the adequate daily intake (ADI) of 0.7 mg SO<sub>2</sub> equivalent/kg bw per  
68 day for all population groups [20] (EFSA, 2016). A way to reduce the use of such preservatives is  
69 to use pre-treatments to improve vegetable drying.

70 Recently, PEF is gaining ground in a non-thermal operation to improve assisted drying. Pulsed  
71 electric fields (PEF) processing is a promising innovative technology used to enhance mass  
72 transfer during food drying processes [21] ([Alam, Lyng, Frontuto, Marra & Cinquanta, 2018](#)). By  
73 applying very short electric pulses (1–100 μs), at electric field intensities in the range of 0.1–1  
74 kV/cm, PEF causes permeabilisation due to stress induction in plant cells [22] ([Jaeger, Meneses &](#)  
75 [Knorr, 2014](#)). Moderate-high electric fields (0.1-5 kV/cm) are typically needed for PEF,  
76 considering the fact that optimal values depend on the plant tissue and the presence of  
77 secondary cell walls [23] ([Vorobiev & Lebovka 2008](#)). PEF pre-treatment could significantly  
78 save production costs by saving energy. PEF treatment efficiency depends on several factors  
79 linked to raw material properties and to treatment conditions. Larger cells are easily electrically  
80 damaged, while more resilient and smaller cells have more resistance [24] ([Lebovka, Bazhal &](#)  
81 [Vorobiev, 2002](#)); for instance, in carrots, optimal electric field strength was estimated from 0.2 to  
82 0.4 kV/cm [25] ([Bazhal, Lebovka, & Vorobiev, 2003](#)). Only few studies on the combined effect of  
83 PEF and convective drying on quality parameters of vegetables are reported in literature [26-28]  
84 ([Kwao, Alhamimi, Damas, Rasmusson & Gómez Galindo, 2016](#); [Onwudea et al. 2017](#); [Huang et](#)  
85 [al. 2019](#)). Recently, [Alam et al. \(2018\)](#) [21] investigated the effects induced by a combined PEF  
86 pre-treatment and drying on sliced parsnips and carrots. The authors ascertained that the PEF pre-

87 treatment significantly improved drying efficiency, thereby reducing drying time by 28% in  
88 parsnip and 21% in carrot slices, without affecting the texture properties of samples. Still, little is  
89 known about the effects of PEF treatment on food quality, as bioactive compound contents and  
90 Maillard reaction products formation, especially in case of solid-like matrices. The main objective  
91 of this paper was therefore to evaluate the impact on the stability of carotenoids and phenols, and  
92 on colour and furosine evolution, on sliced carrots and parsnips treated as in the previous work by  
93 [Alam et al., \(2018\)](#), [21], in order to evaluate the effects on thermal damage of conventional e pre-  
94 treated PEF in dried parsnips and carrot.

95

## 96 **Materials and methods**

97

### 98 Raw materials

99 Parsnips (*Pastinaca sativa* L.) and carrots (*Daucus carota* L.) were bought at a local market and  
100 stored at 4°C in darkness before processing.

101

### 102 Pulsed electric field pre-treatment

103 Parsnip roots (about 200 g) and carrots (about 200 g) were subjected to PEF pre-treatment before  
104 drying, by means of a laboratory scale in the PEF unit, with a maximum output voltage of 25 kV  
105 (ELCRACK HVP5, DIL, German Institute for Food Technologies, Quakenbrück, Germany). The  
106 instrument provides bipolar near-rectangular-shaped pulses: the PEF treatment was performed  
107 setting the pulse width of 20  $\mu$ s, a frequency of 50 Hz and the output voltage of 23%. The output  
108 voltage of the instrument was setup at 30%, which gave an electric field strength (E) of 0.9  
109 kV/cm, as recorded in the result section of the instrument after 1000 and 10000 pulses for carrots  
110 and parsnips, respectively. Further details on processing procedures can be found in previous  
111 works by Alam et al. (2018) [21].

112

113 Drying experiments

114 Samples (conventional and PEF pre-treated) were sliced into slabs (2 × 25 × 25 mm) and  
115 subjected to convective drying at 50, 60 and 70°C, with an air speed of 1 m/s parallel to material,  
116 in a laboratory tray drier (Armfield Limited, Ringwood, Hampshire, UK) at different times, in  
117 order to in order to reduce the average moisture of parsnip and carrot samples to about 20% of  
118 their respective initial values (Alam et al., 2018) [21]. Carrots were subjected to convective drying  
119 at 50, 60 and 70°C for 109, 84 and 60 minutes respectively, while were subjected to pre-treatment  
120 PEF are dried for 95, 61, 68 minutes respectively. Parsnips samples were subjected to convective  
121 drying at 50, 60 and 70°C for 95, 86, and 80 minutes respectively, while subjected to pre-  
122 treatment PEF are dried for 95, 82, 57 minutes respectively.

123 Samples subjected to conventional dried samples at three different temperatures (50, 60 and 70  
124 °C) are named as CONV50, CONV60 and CONV70, while samples pre-treated with PEF before  
125 drying are named as PEF50, PEF60 and PEF70.

126

127 Carotenoid extraction and determination

128 In order to overcome the formation of aggregates during milling, samples were freeze dried by  
129 using a freeze dryer Genesis 25SES (VirTis Co., Gardiner, NY), before analysis. Extraction of  
130 carotenoids was carried out, in triplicate, through saponification as reported by [Fратиanni,](#)  
131 [Mignogna, Niro and Panfili](#) (2015) [29] on 0.5 g of conventional or PEF pre-treated milled  
132 samples. The dried residues were dissolved in methanol:MTBE (50:50 mL/mL). Carotenoid  
133 extracts were separated by a RP-HPLC system, as reported by [Mouly, Gaydou, and Corsetti](#)  
134 [\(1999\)](#) [30]. A HPLC Dionex (Sunnyvale, CA), with aU3000 pump and an injector loop  
135 (Rheodyne, Cotati), was used. Separation was made at a flow rate of 1 mL/min, under gradient  
136 profile, by using a 5 µm C30 YMC (Hampsted, NC, USA) stainless steel column 194 (250×4.6  
137 mm i.d.), using Methanol: MTBE: water as mobile phase. A photo-diode array detector (Dionex,

138 Sunnyvale), set at 430 nm, was used to monitor the eluted compounds. Data were processed by a  
139 Dionex Chromeleon Version 6.6 chromatography system (Sunnyvale, CA).

140

141 Carotenoid identification and quantification

142  $\beta$ -Carotene,  $\alpha$ -carotene, 13-cis- $\beta$ -carotene and 9-cis- $\beta$ -carotene were compared with known  
143 available standards and identified considering their retention times, their diode array spectral  
144 characteristics and relative elution order. The  $\alpha$ -Carotene, 13-cis- $\beta$ -carotene and 9-cis- $\beta$ -carotene  
145 standards were obtained from Carote Nature (Lupsingen, Switzerland), while all-trans- $\beta$ -carotene  
146 was obtained from Sigma Chemicals (St. Luis, MO, USA). Purity of all standards was above 95%.  
147 Standards were spectrophotometrically quantified and were diluted in methanol:acetone (2:1, v/v)  
148 to a concentration range of 5–25  $\mu\text{g/mL}$ . Identified carotenoids were quantified using calibration  
149 curves of respective standard solutions. Total carotenoids were the sum of the single quantified  
150 carotenoids.

151

152 Total soluble phenolic (TSP)

153 TSP were determined on about 5 g of sample using the Folin Ciocalteu method ([Cinquanta,](#)  
154 [Albanese, Fratianni, La Fianza, & Di Matteo, 2013](#)). [31] The amounts of TSP was determined  
155 using a standard curve (0–0.375 mg/mL) obtained with chlorogenic acid (Sigma Aldrich, USA).  
156 Data were expressed as mg of chlorogenic acid equivalent (CAE)/kg.

157

158 Furosine determination

159 Furosine content was determined, after hydrolysis, by means of a HPLC procedure, according to  
160 [Resmini, Pellegrino and Battelli, \(1990\)](#) [32]. Sep-Pak C18 cartridges (Waters Corp., Milford,  
161 MA) were used to purify the hydrolyzates. A HPLC (Dionex, Sunnyvale, CA, USA), equipped  
162 with a furosine dedicated column (250 x 4.6 mm, Alltech Italia srl, Sedriano MI, Italy), was used  
163 to analyse the samples. The eluted compounds were monitored at 280 nm by a photo-diode array

164 detector (Dionex, Sunnyvale). Furosine standard was obtained from Neosystem Laboratoire  
165 (Strasbourg, France). The analysis was performed in duplicate. Data were expressed as mean  
166 values and reported as mg/100g protein.

167

168 Whiteness index (WI)

169 The colour attributes (Hunter L, a, and b values) were measured with a colourimeter Minolta  
170 Chroma Meter II Reflectance CR-400 (triple flash mode aperture 10 mm). Each sample was  
171 randomly measured at 3 spots. Whiteness index (WI) was calculated according to Patare et al.,  
172 (2011); [33] and the calculation equation was as the following:

173  $WI: \sqrt{(100 - L^{*2}) + a^{*2} + b^{*2}}$

174

175 Statistical analysis

176 All drying tests were performed in triplicate and reported data were expressed as means and  
177 standard deviations. The analysis of variance (ANOVA) was applied to the data. The least  
178 significant differences were obtained using an LSD test ( $p < 0.05$ ).

179 Linear Discriminant Analysis (LDA) was applied using carotenoids, furosine, total polyphenols  
180 and WI as variables for carrots and furosine, total polyphenols and WI for parsnips. Statistical  
181 analysis was performed using an SPSS version 20.0 for Windows (SPSS, Inc., Chicago, IL, USA).

182

## 183 **Results and discussion**

184

185 The effect of drying at different temperatures on carotenoids in CONV and PEF carrots is  
186 reported in Table 1. Figure 1 reports a typical chromatogram of carotenoids in CONV70 and  
187 PEF70. The carotenoid profile in fresh carrots showed four principals different identified  
188 compounds, in the following elution order:  $\beta$ -carotene,  $\alpha$ -carotene, 13-cis- $\beta$ -carotene and 9-cis- $\beta$ -  
189 carotene. Total carotenoid content was 899.5 mg/kg d.b. (dry basis); the main compound was  $\beta$ -



190 carotene (75%), followed by  $\alpha$ -carotene (14%), 13-cis- $\beta$ -carotene (9%) and 9-cis- $\beta$ -carotene  
191 (1.5%) (Table 1). In conventional samples, no significant differences in total carotenoid content  
192 between control and dried samples and among the different drying temperatures (CONV50,  
193 CONV60, and CONV70) were found ( $p > 0.05$ ). For single compounds, no differences were  
194 observed for  $\alpha$ - and  $\beta$ -carotene. The 13-Cis- $\beta$ -carotene decreased by about 50% at 50°C and  
195 about 40% at 60°C, while 9-cis- $\beta$ -carotene decreased by about 60%, both at 60 and 70°C. These  
196 results are similar to those obtained in previous works on apricots and goji fruits [10, 11]  
197 (Fratianni et al. 2017; 2018). Differences between CONV and PEF samples were observed, with a  
198 significant reduction of total carotenoids in PEF samples to about 30%, 20% and 30% at 50°C,  
199 60°C and 70°C, respectively. In particular, in PEF50,  $\alpha$ -carotene,  $\beta$ -carotene and 9-cis- $\beta$ -carotene  
200 were 22%, 32% and 42% lower than CONV50, respectively, while for 13-cis- $\beta$ -carotene, no  
201 differences were found. PEF60 samples resulted in the same total and single carotenoid contents  
202 of CONV60, with the exception of  $\alpha$ -carotene and  $\beta$ -carotene, whose amounts were about 15%  
203 and 25% lower than in analogous conventional samples. In PEF70, all carotenoids undergo  
204 significant losses, about 30% lower than in CONV70. Information concerning the effect of electric  
205 fields on bioactive components of food matrix is quite limited. The paper by [34] Kumar, Bawa,  
206 Kathiravan and Nadasabapathi (2015), on mango nectar, reported a reduced carotenoid content  
207 after severe PEF treatments, indicating that carotenoid degradation occurred with respect to pulse  
208 width increase and to frequency. In a work on carrots by [35] Wiktor et al. (2018), higher total  
209 carotenoid values were observed when the plant tissue was treated with lower electric field  
210 intensity (1.85 kV/cm), while they decreased after a more severe application of PEF (3 kV/cm).  
211 Our results suggest that electroporation of cell membrane could make carotenoid compounds more  
212 vulnerable to degradation. Moreover, PEF treatment could promote different reactions in the  
213 tissue, causing a decrease in carotenoid content, according to the events occurring during  
214 electroporation, such as the formation of reactive oxygen species [36] (Nuccitelli, Lui, Kreis,  
215 Athos & Nuccitelli, 2013). The combined treatment of PEF with hot drying could further increase

216 the degree of cellular structural damage, as also observed by [23] [Vorobiev and Lebovka\(2008\)](#),  
217 thus enhancing the effect of thermal treatments on carotenoid degradation. These data were  
218 supported by preliminary microstructure observations in which dried PEF samples evidenced the  
219 presence of larger cavities than conventional ones (data not shown). A very low concentration of  
220 carotenoids was found in parsnips, thus, for these samples, the effect of thermal treatments on  
221 carotenoids was not evaluated.

222 For a complete evaluation of the effects of the drying processes on carotenoids, it is necessary to  
223 have a suitable method for their extraction and quantification able to evaluate their real content,  
224 regardless of the matrix, water content, their bond to the food components. In several papers, these  
225 analytical aspects are underestimated, since the authors reported increases of compound contents  
226 during processing. For example, in a recent work, Huanget al. (2019) [28] found in PEF processed  
227 apricots a  $\beta$ -carotene content of 130.2 ug/g d.w., in comparison of 94.20 ug/g d.w. in fresh apricot,  
228 stating that the observed increased content may be attributed to improvement in the extraction,  
229 following electroporation of cell membrane caused by PEF treatment. However, these increases  
230 are not likely to be true increases due to technological treatments, but could depend on the fact  
231 that processed samples can have a greater extractability from the food matrix and comparison with  
232 unprocessed samples is difficult if a sole solvent extraction is performed. Furthermore this greater  
233 extractability could not be related to nutritional aspects that should be investigated after  
234 bioavailability and bioaccessibility studies. In light of these considerations, our analytical method,  
235 by using saponification of the matrix, through alkaline hydrolysis, followed by solvent extraction,  
236 should be applied for the exact evaluation of real contents before and after technological  
237 treatments, in case compounds are present in forms bound to food matrix, where the application of  
238 the sole extraction method would not be sufficient to determine their exact amounts.

239 Results on furosine determination in PEF and conventional dried carrots and parsnips are  
240 reported in Fig.1. Low amounts of furosine were detected in fresh samples (about 12 and 10  
241 mg/100g protein, in carrots and parsnips, respectively). The amounts of furosine in the analysed

242 samples depended on both PEF treatment and the time-temperature combination used during  
243 drying. Furosine amount showed a stronger increment in CONV carrots than in CONV parsnips.  
244 Moreover, in all PEF samples, an increase in furosine was found. PEF parsnips showed less  
245 furosine content than PEF carrots, probably due to a reduction of electroporation effectiveness in  
246 parsnips, because of the difficulty in breaking their cell walls, as previously detected (Alam et al.  
247 2018). [21] Moreover, the Maillard reaction efficiency depends on different factors, including  
248 chemical composition (e.g. amino acids and reducing sugars), temperature, pH, time, water  
249 activity and reactant concentration [19, 37] (Rufián-Henares, García-Villanova & Guerra-  
250 Hernández 2008; Lertittikul, Benjakul & Tanaka 2007).

251 In parsnip, sucrose is the predominant sugar while the content of glucose and fructose is much  
252 smaller (about 0.45-0.75%), with a ratio reducing sugar to non-reducing sugar of about 1/10 (Ilić  
253 & Sunić, 2015). [38] Instead, in carrots, higher glucose and fructose contents were found (about  
254 15%) (Soria et al. 2010)[39]. PEF pre-treatment could have significantly favoured the Maillard  
255 reaction as also demonstrated by [40] Wang, Guan, Yu, Yuan & Xu (2011). The use of other  
256 Maillard reaction markers could describe these phenomena more completely [41] (Wellner, Huettl  
257 and Henle, 2011).

258 Whiteness index (WI), shows in table 4, represents the overall whiteness of food products that  
259 may indicate the extent of discoloration during the drying process [42] (Hsu et al. 2003). For  
260 carrots and pastinaca conventional drying resulted in a higher WI than the PEF combined with hot  
261 drying. The data suggests a higher browning in PEF sample as already shown by results on  
262 furosina. This browning could be avoided with the use of sulphites as in Huang et al, [28] which  
263 can block these phenomena, but international indications (EFSA) suggest a reduction of these  
264 additives in food.

265 In dried parsnips, a significant reduction in total soluble phenolic (TSP), about 30% was found  
266 compared to dried CONV samples. In PEF parsnips, a significant decrease was not found (Table  
267 2). According to Caetano and Leal (2006), [43] carrots were classified as “low phenolic content”

268 vegetables (<100 mg catechin equivalents/100 g fresh weight). Dried carrots showed a similar  
269 behaviour with parsnips, with a TSP reduction of about 25% in samples dried at 50°C; whereas,  
270 [Kroehnke et al. \(2018\)](#) [44] found a reduction of 42% in total phenolic content after convective  
271 drying at 45°C. Unlike parsnips, in carrots, PEF pre-treatment caused a further reduction in TSP,  
272 about 20%, compared to CONV samples, regardless of the used temperature (Table 2). Different  
273 tissue structure, variety, maturity stage and other differences may be contributing factors. In  
274 particular, as previously observed ([Alam et al. 2018](#)), [21] a reduction of the electroporation  
275 effectiveness in parsnip could be a good explanation for the results obtained.

276 To better visualize differences among treatments a linear discriminant analysis (LDA) was  
277 performed on all samples of parsnips (Figure 3a) and carrots (Figure 3b) using all variables (total  
278 phenols, furosine and WI for parsnips and total phenols, furosine, WI and total and individual  
279 carotenoids for carrots). In both figures the first function, explained 83 % and 96 % of the total  
280 variance, was given by furosine, while the second function was given by WI. The LDA analysis  
281 selected the following variables able to discriminate the treatment: furosine and WI for parsnip  
282 and furosine, WI, 13cis-βcarotene, βcarotene, 9cis-βcarotene for carrot. These variables, in both  
283 cases, are able to clearly separate the samples based on the different treatments.

## 284 **Conclusions**

285 Drying conditions, combined with PEF pre-treatment had a significant effect on the carotenoids  
286 and total phenols content. Moreover, in our conditions they promoted Maillard reaction, evaluated  
287 by furosine value, leads a higher browning and phenol and carotenes reduction. Only in the  
288 application of PEF pretreatment and drying at 60 °C these phenomena are mitigate, so that it can  
289 be considered a good compromise between the reduction of drying time and the preservation of  
290 bioactive components. Therefore drying conditions combined with PEF pre-treatment must be  
291 appropriately modulated and evaluated in order to avoid negative effects on the final quality of the  
292 products. In fact the degree of cellular breakdown due to PEF treatments, makes the compounds  
293 more susceptible to chemical and enzymatic reactions. The obtained data also confirmed

294 carotenoids and furosine as adequate markers in evaluating the drying process, providing  
295 information about the thermal damage and the quality of dried vegetables, thus helping in the  
296 control and optimization of drying conditions.

297

## 298 **References**

- 299 1. Castro A., Bergenståhl B., & Tornberg E. (2012). Parsnip (*Pastinaca sativa* L.): Dietary fibre  
300 composition and physicochemical characterization of its homogenized suspensions. *Food*  
301 *Research International*, 48, 598-608. <https://doi.org/10.1016/j.foodres.2012.05.023>
- 302 2. Meléndez-Martínez, A. J., Vicario, I. M., & Heredia, F. J. (2004). Importancia nutricional de los  
303 pigmentos carotenoides. *Archivos Latino americanos de Nutrición*, 54, 149–154.
- 304 3. Eggersdorfer, M. and Wyss, A. Carotenoids in human nutrition and health. *Arch. Biochem.*  
305 *Biophys.* 2018, 652, 18-26. <https://doi.org/10.1016/j.abb.2018.06.001>
- 306 4. Panfili, G., Fratianni, A., & Irano, M. (2004). Improved normal-phase high performance liquid  
307 chromatography procedure for determination of carotenoids in cereals. *Journal of Agricultural*  
308 *& Food Chemistry*, 51, 3940–3944. DOI: 10.1021/jf0402025
- 309 5. Khoo H.E. Prasad K.N., Kong K.W., Jiang Y., Ismail A., 2011. Carotenoids and Their Isomers:  
310 Color Pigments in Fruits and Vegetables. *Molecules*, 16, 1710-1738;  
311 doi:10.3390/molecules16021710
- 312 6. Saxena, A., Maity, T., Raju, T. S., & Bawa, A. S. (2012). Degradation kinetics of colour and  
313 total carotenoids in jackfruit (*Artocarpus heterophyllus*) bulb slices during hot air drying. *Food*  
314 *and Bioprocess Technology*, 5, 672–679. <https://doi.org/10.1007/s11947-010-0409-2>
- 315 7. Demiray E., Tulek Y., & Yilmaz Y. (2013). Degradation kinetics of lycopene,  $\beta$ -carotene and  
316 ascorbic acid in tomatoes during hot air drying. *LWT-Food Science and Technology* 50, 172–  
317 176. <https://doi.org/10.1016/j.lwt.2012.06.001>

- 318 8. Fratianni, A., Albanese, D., Mignogna, R., Cinquanta, L., Panfili, G., & Di Matteo, M. (2013).  
319 Degradation of carotenoids in apricot (*Prunus armeniaca* L.) during drying process. *Plant*  
320 *Foods for Human Nutrition*, 68, 241–246. doi: 10.1007/s11130-013-0369-6.
- 321 9. Niro, S., Fratianni, A., Panfili, G., Falasca, L., Cinquanta, L., & Alam, M. R. (2017). Nutritional  
322 evaluation of fresh and dried goji berries cultivated in Italy. *Italian Journal of Food Science*,  
323 29, 398–408. <https://doi.org/10.14674/1120-1770/ijfs.v649>
- 324 10. Fratianni, A., Niro, S., Messia, M. C., Cinquanta, L., Panfili, G., Albanese, D., & Di Matteo,  
325 M., (2017). Kinetics of carotenoids degradation and furosine formation in dried apricots  
326 (*Prunus armeniaca* L.). *Food Research International*, 99, 862–867. doi:  
327 10.1016/j.foodres.2016.12.009
- 328 11. Fratianni, A., Niro, S., Alam, M. D. R., Cinquanta, L., Di Matteo, M., Adiletta, G., & Panfili,  
329 G., (2018). Effect of a physical pre-treatment and drying on carotenoids of goji berries (*Lycium*  
330 *barbarum* L.). *LWT-Food Science and Technology*, 92, 318–323. doi:  
331 10.1016/j.lwt.2018.02.048
- 332 12. Donado-Pestana, C. M., Salgado, J.M., de Oliveira Rios, A., dos Santos, P. R., & Jablonski, A.  
333 (2012). Stability of carotenoids, total phenolics and in vitro antioxidant capacity in the thermal  
334 processing of orange-fleshed sweet potato (*Ipomoea batatas* lam.) cultivars grown in brazil.  
335 *Plant Foods for Human Nutrition* 67, 262–270. DOI: 10.1007/s11130-012-0298-9
- 336 13. Schieber, A., & Reinhold, C. (2005). Occurrence of carotenoid cis-isomers in food:  
337 Technological, analytical, and nutritional implications. *Review Trends in Food Science &*  
338 *Technology*, 16, 416–422. doi:10.1016/j.tifs.2005.03.018
- 339 14. Henle, T., Zehetner, G. & Klostermeyer, H. Z Lebensm Unters Forch (1995) 200: 235.  
340 <https://doi.org/10.1007/BF01190503>
- 341 15. Erbersdobler HF, Somoza V. 2007. Forty years of furosine - forty years of using Maillard  
342 reaction products as indicators of the nutritional quality of foods. *Mol Nutr Food Res*;  
343 51(4):423-30.

- 344 16. Acquistucci, Panfili & Marconi, 1996;
- 345 17. Messia, M. C., Iafelice, G., & Marconi, E. (2012). Effect of parboiling on physical and  
346 chemical characteristics and non-enzymatic browning of emmer (*Triticum dicoccon Schrank*).  
347 *Journal of Cereal Science*, 56, 147–152. doi: 10.1016/j.jcs.2012.05.006
- 348 18. Verardo V., Riciputi Y., Messia M.C. Marconi E., & Caboni M.F. (2017). Influence of drying  
349 temperatures on the quality of pasta formulated with different egg products. *European Food*  
350 *Research and Technology*, 243(5), 817–825. DOI: 10.1007/s00217-016-2795-9
- 351 19. Rufían-Henares, J. A., García-Villanova, B., & Guerra-Hernández, E. (2008). Occurrence of  
352 furosine and hydroxymethylfurfural as markers of thermal damage in dehydrated vegetables.  
353 *European Food Research Technology*, 228, 249–256. [https://doi.org/10.1007/s00217-008-](https://doi.org/10.1007/s00217-008-0929-4)  
354 0929-4
- 355 20. EFSA 2016
- 356 21. Alam, M. D. R., Lyng J. G., Frontuto D., Marra F., & Cinquanta L. (2018). Effect of pulsed  
357 electric field pretreatment on dry kinetics, color and texture of parsnip and carrot. *Journal of*  
358 *Food Science*, 83(8), 2159–2166. doi:10.1111/1750-3841.14216
- 359 22. Jaeger, H., Meneses, & N. Knorr, D. (2014). Food technologies: pulsed electric field  
360 technology. In Y Motarjemi (ed.) *Encyclopedia of Food Safety*, 3rd Edn. London: Academic  
361 Press, pp 239-244.
- 362 23. Vorobiev, E., & Lebovka, N. (2008). Pulsed electric fields induced effects in plant tissues:  
363 fundamental aspects and perspectives of applications. In E. Vorobiev, & N. Lebovka (Eds.),  
364 *Electrotechnologies for extraction from plants and biomaterials* (pp 39–81). New York:  
365 Springer.
- 366 24. Lebovka, N. I., Bazhal, M. I., & Vorobiev, E. (2002). Estimation of characteristic damage time  
367 of food materials in pulsed-electric fields. *Journal of Food Engineering*, 54(4), 337–346.
- 368 25. Bazhal, M., Lebovka, N. I., & Vorobiev, E. (2003). Optimisation of pulsed electric field  
369 strength for electroporation of vegetable tissues. *Biosystem Engineering* 86, 339–345.

- 370 26. Kwao, S., Alhamimi, S., Damas, M. E. V., Rasmusson, A. G., & Gómez Galindo, F. (2016).  
371 Effect of guard cells electroporation on drying kinetics and aroma compounds of Genovese  
372 basil (*Ocimum basilicum* L.) leaves. *Innovative Food Science and Emerging Technologies*, 38,  
373 15–23. DOI: 10.1016/j.ifset.2016.09.011
- 374 27. Onwudea, D.I., Hashima, N., Janiusa, R., Khalina Abdana, K., Chenc, G., Ayobami O., &  
375 Oladejo, A.O. (2017). Non-thermal hybrid drying of fruits and vegetables: A review of current  
376 technologies. *Innovative Food Science and Emerging Technologies*, 43, 223–238.  
377 <https://doi.org/10.1016/j.ifset.2017.08.010>
- 378 28. Huang, W., Feng Z., Aila R., Hou Y., Carne A., Bekhit, A.E.D.A. 2019. Effect of pulsed  
379 electric fields (PEF) on physico-chemical properties,  $\beta$ -carotene and antioxidant activity of  
380 air-dried apricots. *Food Chemistry* 291: 253–262.  
381 <https://doi.org/10.1016/j.foodchem.2019.04.021>
- 382 29. Fratianni, A., Mignogna, R., Niro, S., & Panfili, G. (2015). Determination of lutein from fruit  
383 and vegetables through an alkaline hydrolysis extraction method and HPLC analysis. *Journal*  
384 *of Food Science*, 80, C2686-C2691. <https://doi.org/10.1111/1750-3841.13122>
- 385 30. Mouly, P. P., Gaydou, E. M., & Corsetti, J. (1999). Determination of the geographical origin  
386 of Valencia orange juice using carotenoid liquid chromatographic profiles. *Journal of*  
387 *Chromatography A*, 844, 149–159.
- 388 31. Cinquanta L., Albanese D., Fratianni A., La Fianza G., & Di Matteo M. (2013). Antioxidant  
389 activity and sensory attributes of tomatoes dehydrated by combination of microwave and  
390 convective heating. *Agro Food Industry Hi Tech* 24, 35–38.
- 391 32. Resmini, P., Pellegrino, L., & Battelli, G. (1990). Accurate quantification of furosine in milk  
392 and dairy products by direct HPLC method. *Italian Journal of Food Science*, 3, 173–183.
- 393 33. Patare et al., (2011)



- 394 34. Kumar, R., Bawa, A. S., Kathiravan, T. & Nadasabapathi, S. (2015). Optimization of pulsed  
395 electric field parameters for mango nectar processing using response surface methodology.  
396 *International Food Research Journal*, 22(4), 1353–1360. doi: 10.17508/CJFST.2015.7.2.02
- 397 35. Wiktor, A., Sledz, M., Nowacka, M., Rybak, K., Chudoba, T., Lojkowski, W., & Witrova-  
398 Rajchert, D. (2015). The impact of pulsed electric field treatment on selected bioactive  
399 compound content and color of plant tissue. *Innovative Food Science and Emerging*  
400 *Technologies*, 30, 69–78. <https://doi.org/10.1016/j.ifset.2015.04.004>
- 401 36. Nuccitelli, R., Lui, K., Kreis, M., Athos B., & Nuccitelli, P. (2013). Nanosecond pulsed  
402 electric field stimulation of reactive oxygen species in human pancreatic cancer cells is Ca<sup>2+</sup>-  
403 dependent. *Biochemical and Biophysical Research Communications*, 435, 580–585. DOI:  
404 10.1016/j.bbrc.2013.05.014
- 405 37. Lertittikul, W., Benjakul, S., & Tanaka, M. (2007). Characteristics and antioxidative activity  
406 of Maillard reaction products from a porcine plasma protein-glucose model system as  
407 influenced by pH. *Food Chemistry*, 100, 669–677. doi: 10.1016/j.foodchem.2005.09.085
- 408 38. Ilić, Z. S., & Sunić, L. (2015). Carbohydrate changes in parsnip (*Pastinaca sativa* L.) during  
409 long-term cold storage. *Acta Horticulturae*, 1079. *V International Conference Postharvest*  
410 *Unlimited*.
- 411 39. Soria, A. C., Corzo-Martinez, M., Montilla, A., Riera, E., Gamboa-Santos, J., & Villamiel, M.  
412 (2010). Chemical and physicochemical quality parameters in carrots dehydrated by power  
413 ultrasound. *Journal of Agricultural & Food Chemistry*, 58, 7715–7722. DOI: 10.1021/jf100762e
- 414 40. Wang, J., Guan, Y. G., Yu, S., Yuan, S., & Xu, R. (2011). Study on the Maillard reaction  
415 enhanced by Pulsed Electric Field in a glycine-glucose model system. *Food and Bioprocess*  
416 *Technology*, 4(3), 469–474. DOI: 10.1007/s11947-010-0340-6
- 417 41. Wellner, Huettl and Henle, 2011
- 418 42. Hsu et al. 2003

419 43. Caetano A. C. S. & Leal F. L. L. (2006). Polyphenol, ascorbic acid, and total carotenoid  
420 contents in common fruits and vegetables. *Brazilian Journal of Food Technology* 9, 89–94.  
421 44 Kroehnke, J., Szadzińska, J., Stasiak, Radziejewska-Kubzdelac, M. E., Biegańska-Marecikc, &  
422 Musielaka, R.G. (2018). Ultrasound- and microwave-assisted convective drying of carrots –  
423 Process kinetics and product’s quality analysis. *Ultrasonics – Sonochemistry*, 48, 249–258.  
424 <https://doi.org/10.1016/j.ultsonch.2018.05.040>

425

426

427

428

429

430

431

432

433

434

435

436

437 **Table 1 Carotenoids (mg/Kg d.b.) in fresh, PEF pre-treated (PEF) and conventional (CONV)**  
 438 **dried carrots.**

<b>Samples</b>	<b>13-cis- β-carotene</b>	<b>α-carotene</b>	<b>β-carotene</b>	<b>9-cis- β-carotene</b>	<b>Total</b>
Fresh	81.4 ± 4.6 <sup>a</sup>	127.1 ± 3.3 <sup>a</sup>	677.6 ± 50.9 <sup>a</sup>	13.4 ± 0.0 <sup>a</sup>	899.5 ± 52.1 <sup>a</sup>
CONV50	41.4 ± 2.6 <sup>b</sup>	139.3 ± 4.8 <sup>a</sup>	684.0 ± 47.0 <sup>a</sup>	11.7 ± 0.9 <sup>b</sup>	876.4 ± 67.1 <sup>a</sup>
CONV60	50.0 ± 1.9 <sup>c</sup>	139.0 ± 13.4 <sup>a</sup>	753.8 ± 59.4 <sup>a</sup>	4.4 ± 0.4 <sup>d</sup>	947.1 ± 136.2 <sup>a</sup>
CONV70	73.7 ± 1.3 <sup>d</sup>	139.2 ± 5.0 <sup>a</sup>	690.2 ± 63.1 <sup>a</sup>	6.9 ± 0.6 <sup>c</sup>	909.9 ± 78.7 <sup>a</sup>
PEF50	38.7 ± 4.2 <sup>b</sup>	108.3 ± 5.5 <sup>b</sup>	464.1 ± 14.2 <sup>b</sup>	6.4 ± 0.6 <sup>c</sup>	617.5 ± 23.9 <sup>b</sup>
PEF60	47.5 ± 3.8 <sup>c</sup>	118.0 ± 11.5 <sup>b</sup>	562.2 ± 56.5 <sup>c</sup>	5.8 ± 0.1 <sup>d</sup>	733.5 ± 78.0 <sup>a</sup>
PEF70	49.5 ± 5.6 <sup>c</sup>	93.4 ± 5.4 <sup>c</sup>	486.0 ± 57.9 <sup>b</sup>	5.0 ± 0.4 <sup>d</sup>	633.8 ± 75.3 <sup>b</sup>

439 Different letters within the same column indicate a significant difference ( $p < 0.05$ )

440

441 **Table 2 Total soluble phenols (TSP) (mg catechin /kg) in fresh, PEF pre-treated (PEF)**  
 442 **and conventional (CONV) dried carrots and parsnips.**

Samples	Carrots	Parsnips
Fresh	883 ± 35 <sup>a</sup>	473 ± 41 <sup>a</sup>
CONV50	664 ± 29 <sup>b</sup>	381 ± 28 <sup>b</sup>
CONV60	693 ± 35 <sup>b</sup>	355 ± 20 <sup>b</sup>
CONV70	626 ± 44 <sup>b</sup>	340 ± 18 <sup>b</sup>
PEF50	521 ± 32 <sup>c</sup>	393 ± 28 <sup>b</sup>
PEF60	569 ± 17 <sup>c</sup>	398 ± 21 <sup>b</sup>
PEF70	512 ± 22 <sup>c</sup>	352 ± 34 <sup>b</sup>

450 Different letters within the same column indicate a significant difference ( $p < 0.05$ )

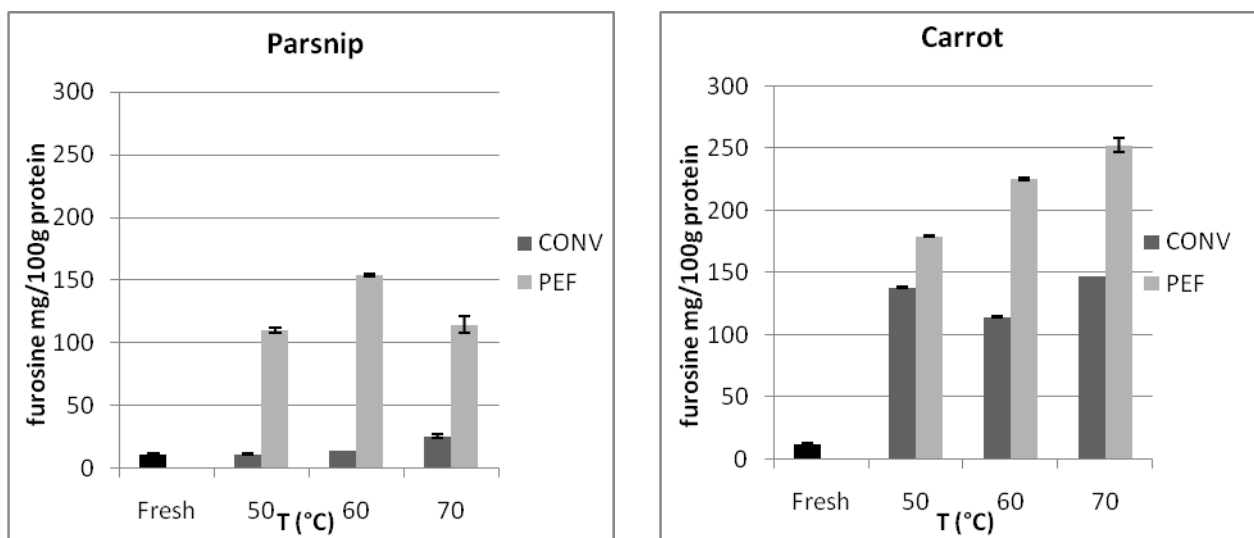
451

452 Figura 1 inserire cromatogramma

453

454

455



456

457

458

459 **Figure 2-Furosine values in fresh, PEF pre-treated (PEF) and conventional (CONV) dried**  
460 **carrots and parsnips.**

461 **Table 3-Whitness index (WI) in fresh, PEF pre-treated (PEF) and conventional**  
462 **(CONV) dried carrots and parsnips**

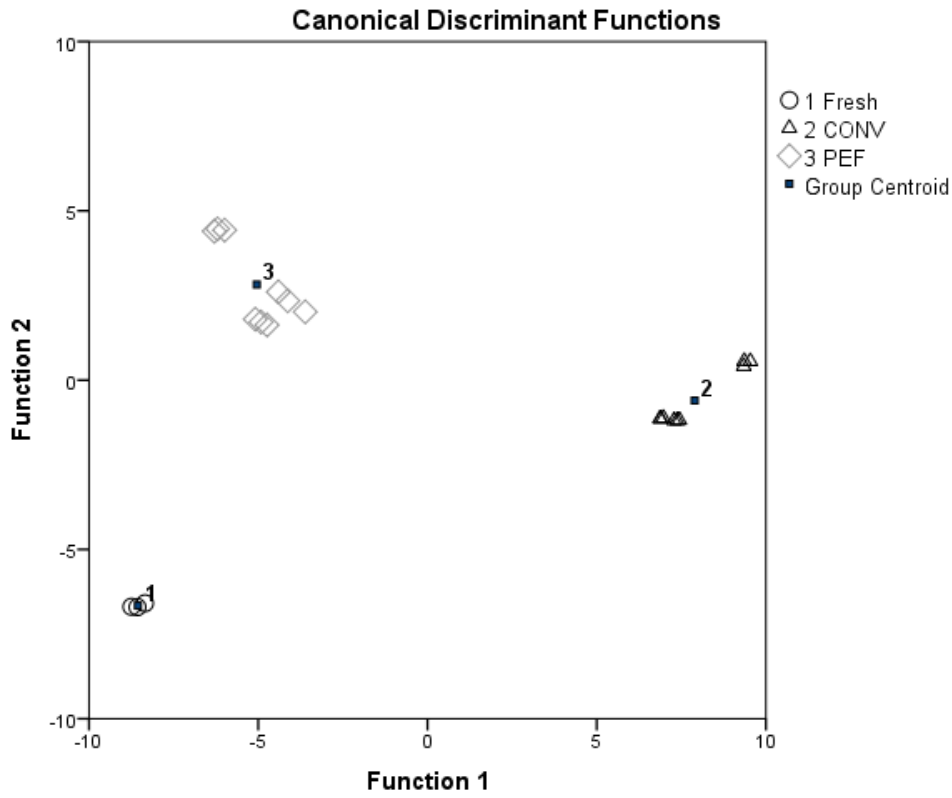
CARROT	
Fresh	41.2
PEF50	43.7
CONV50	47.6
PEF60	41.9
CONV60	46.0
PEF70	39.7
CONV70	47.3

PARSNIP	
Fresh	62.1
PEF50	69.5
CONV50	74.8
PEF60	70.5
CONV60	74.6
PEF70	70.4
CONV70	77.0

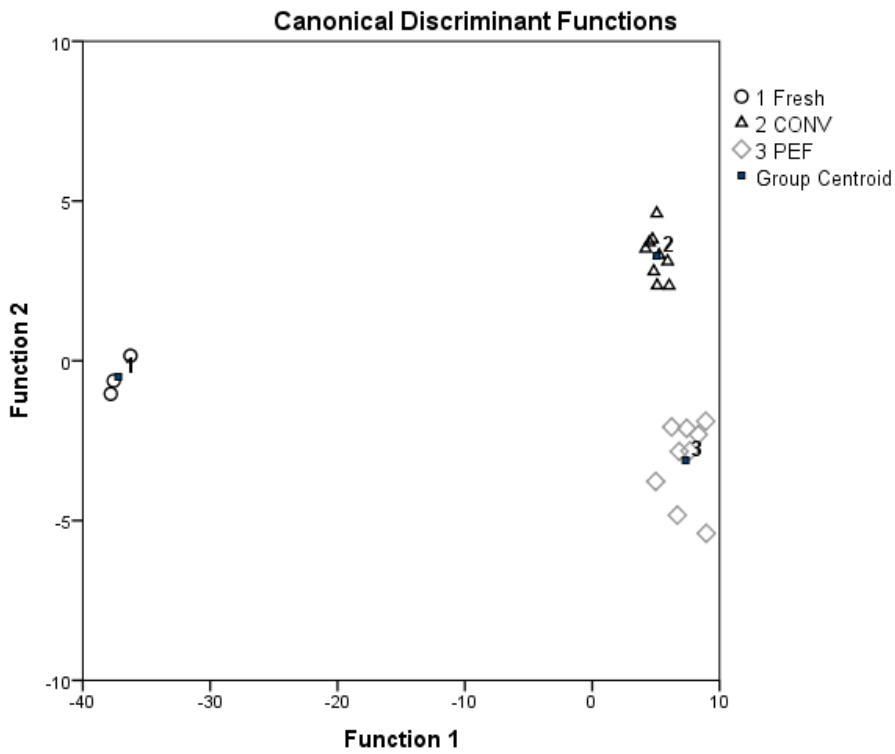
463

464



465  
 466 Fig. 3a. Linear discriminant analysis of the different treatments used in parsnip samples.  
 467

468



469  
 470 Fig. 3b. Linear discriminant analysis of the different treatments used in carrot samples.  
 471

472

473

474

475

476

477

478