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Sustainable Bioeconomy & Nature Based Solutions / 30

Sequential inoculation strategies in malolactic fermentation: impact on fermentation kinetics and volatile compounds in Catarratto wines**Author:** Irene Dolce¹**Co-authors:** Vincenzo Naselli²; Enrico Viola³; Azzurra Vella⁴; Valentina Craparo³; Antonino Pirrone²; Micaela Carusi⁵; Venera Seminerio⁵; Antonio Alfonzo²; Luca Settanni²; Antonella Maggio⁶; Daniela Fracassetti⁷; Vasileios Englezos⁸; Nicola Francesca²¹ *Università di Palermo*² *Università degli Studi di Palermo*³ *University of Palermo*⁴ *Università degli studi di Palermo*⁵ *Department of Agricultural, Food and Forest Sciences (SAAF), University of Palermo, Viale delle Scienze Bldg. 5, Ent. C, 90128 Palermo, Italy*⁶ *Department of Biological, Chemical and Pharmaceutical Sciences and Technologies (STEBICEF), University of Palermo, Viale delle Scienze, Parco d'Orleans II, 90128 Palermo, Bldg. 17, Italy*⁷ *Department of Food, Environmental and Nutritional Sciences (DeFENS), Università degli Studi di Milano, Via G. Celoria 2, 20133 Milan, Italy*⁸ *Department of Agricultural, Forest and Food Sciences, University of Torino, Largo P. Braccini 2, 10095, Grugliasco, Italy***Corresponding Authors:** nicola.francesca@unipa.it, antonio.alfonzo@unipa.it, antonino.pirrone@unipa.it, azzurra.vella@unipa.it, valentina.craparo03@unipa.it, luca.settanni@unipa.it, enrico.viola01@unipa.it, vincenzo.naselli@unipa.it, irene.dolce@unipa.it

Malolactic fermentation is a key biological deacidification process in winemaking, in which L-malic acid, naturally present in grapes, is converted into L-lactic acid and carbon dioxide, resulting in a reduction of wine acidity. Lactic acid bacteria can be introduced at various stages of production, before alcoholic fermentation, during co-inoculation, or through sequential inoculation with yeasts (after 24, 48, or 72 hours). Previous studies have shown that early bacterial inoculation improves acclimatisation to stress factors such as ethanol and sulphur dioxide, bacterial resilience and accelerating fermentation. This study comparative six fermentation protocols and their respective controls to assess the impact of the non-*Saccharomyces* yeast *Starmerella lactis-condensi* MN412, sequentially inoculation with *Saccharomyces cerevisiae* QA23 and the lactic acid bacteria *Oenococcus oeni* and *Lactiplantibacillus plantarum*, on fermentation kinetics and the volatile organic compounds (VOC) profile of Catarratto wines. The fastest fermentation kinetics were observed in the sequential inoculation involving *St. lactis-condensi*, *L. plantarum*, and *S. cerevisiae*. In this protocol, malic acid showed the greatest decline between days 3 and 4, decreasing from 1.30 to 0.41 g/L and reaching a final concentration of 0.12 g/L. Concurrently, lactic acid increased to approximately 0.73 g/L. The resulting volatile profile displayed elevated alcohol levels and the highest total concentration of carboxylic acids (32.68 ppm), including 23.41 ppm of acetic acid, together with esters and fruity compounds. The protocol combining *St. lactis-condensi*, *O. oeni* and *S. cerevisiae* showed a more gradual conversion of malic acid, with a reduction of 0.11 g/L between days 3 and 4, and final lactic acid values comparable to the other treatments (approximately 0.73 g/L). VOCs in this treatment were dominated by esters (20.2 ppm), including 3-methylbutyl acetate, ethyl lactate, and multiple fatty acid esters. The treatment with *St. lactis-condensi* alone produced one of the highest total alcohol concentrations (192.49 ppm). In the protocol in which *S. cerevisiae* was inoculated prior to *O. oeni*, malic acid was degraded more slowly than in treatments involving *L. plantarum*, although medium-chain fatty acids such as hexanoic and octanoic acids, together with abundant esters, contributed positively to the aroma profile. Finally, the sequential inoculation of *S. cerevisiae* and *L. plantarum* achieved rapid malic acid degradation and generated the highest lactic acid concentration (0.96 g/L), with medium-chain fatty acids supporting overall compositional balance. Overall, sequential inoculation strategies, particularly those involving *L. plantarum*, resulted in faster fermentation kinetics and more complex aroma profiles, while treatments with *O. oeni* favoured higher ester production.

Sequential inoculation strategies in malolactic fermentation: impact on fermentation kinetics and volatile compounds in Catarratto wines

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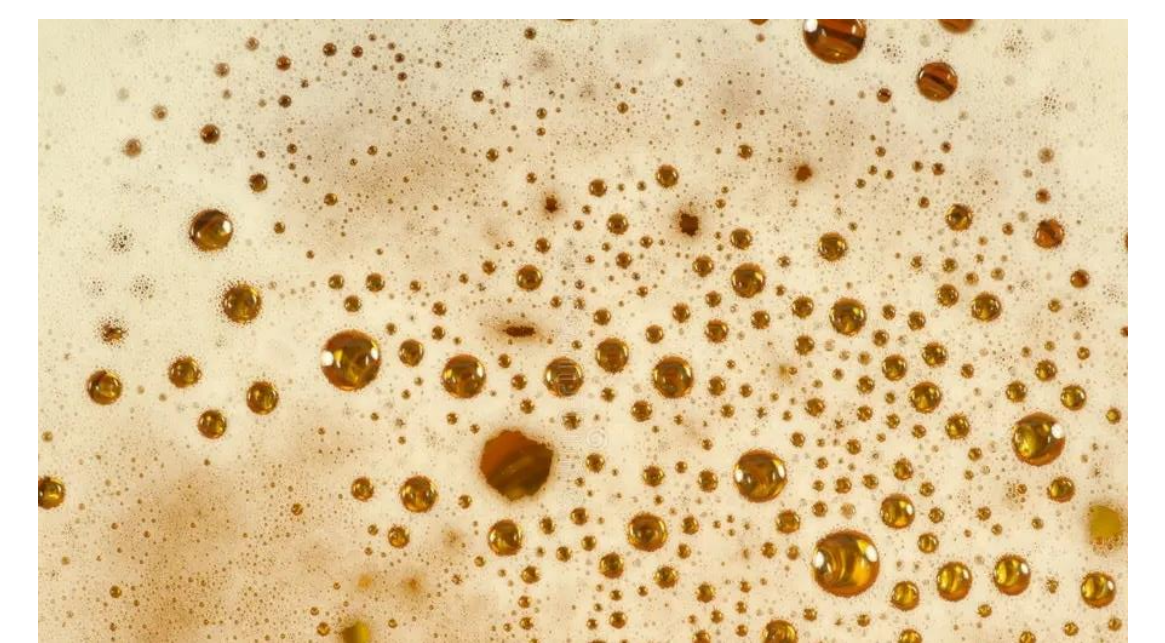
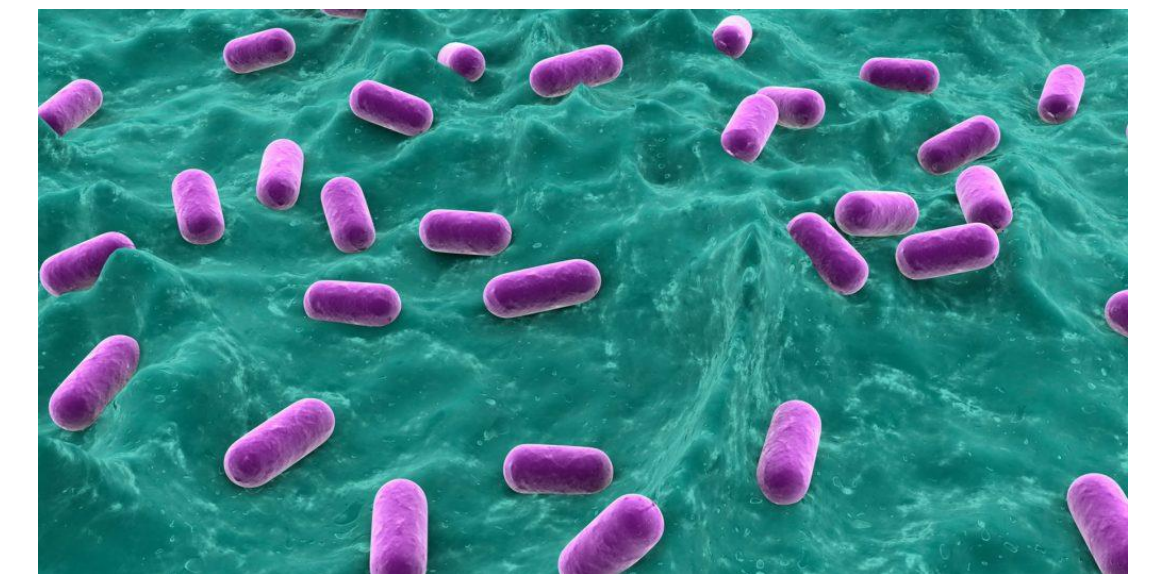
INTRODUCTION

Malolactic fermentation is a key biological deacidification process in winemaking, in which L-malic acid, naturally present in grapes, is converted into L-lactic acid and carbon dioxide, resulting in a reduction of wine acidity. Lactic acid bacteria can be introduced at various stages of production, before alcoholic fermentation, during co-inoculation, or through sequential inoculation with yeasts (after 24, 48, or 72 hours). Previous studies have shown that early bacterial inoculation improves acclimatisation to stress factors such as ethanol and sulphur dioxide, bacterial resilience and accelerating fermentation

This study comparative six fermentation protocols and their respective controls to assess the impact of:

- *Starmerella lactis-condensi* MN412;
- *Saccharomyces cerevisiae* QA23;
- the lactic acid bacteria *Oenococcus oeni* and *Lactiplantibacillus plantarum*;

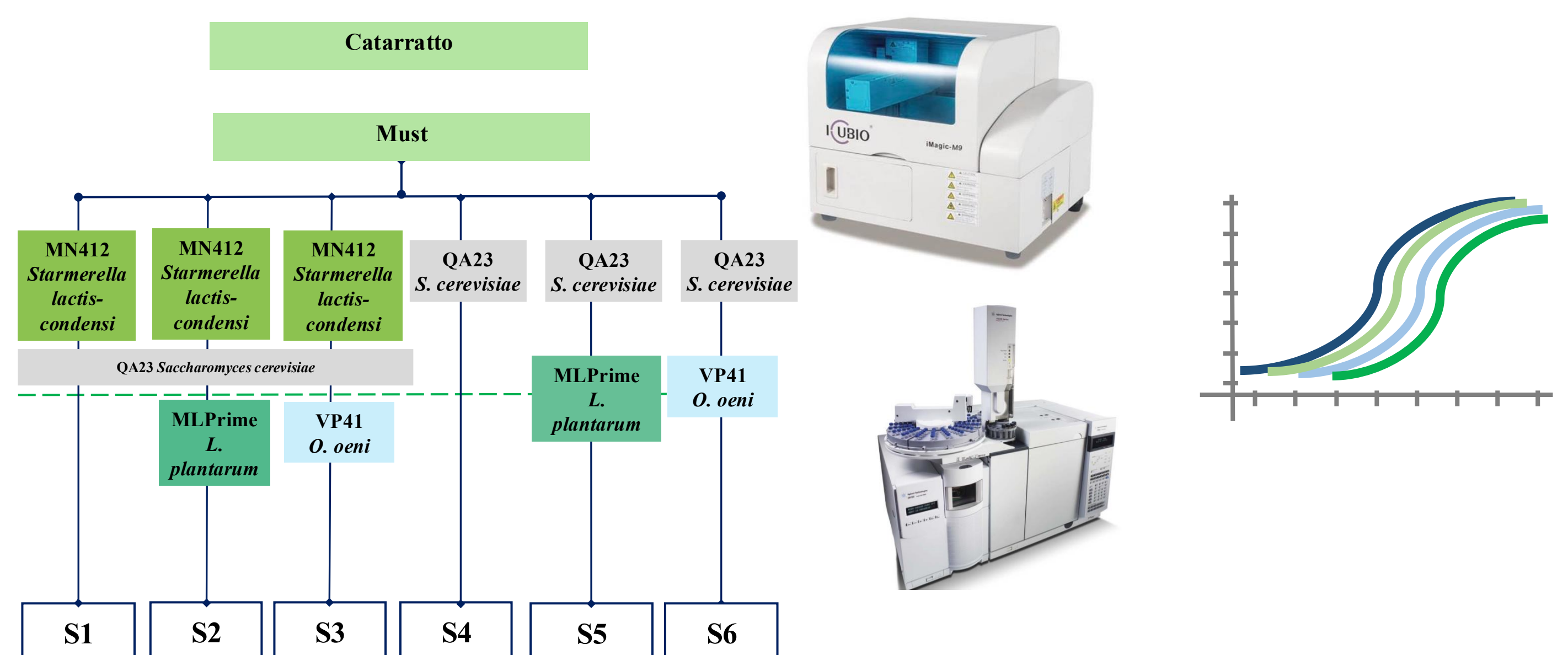
on fermentation kinetics and the volatile organic compounds (VOC) profile of Catarratto wines.



METHODOLOGY

- ❖ Analysis of **volatile compounds**: wines obtained from different combinations of yeast/bacteria starters were analysed using **SPME/GC-MS** to identify and quantify alcohols, aldehydes, ketones, carboxylic acids, esters and other volatile compounds.

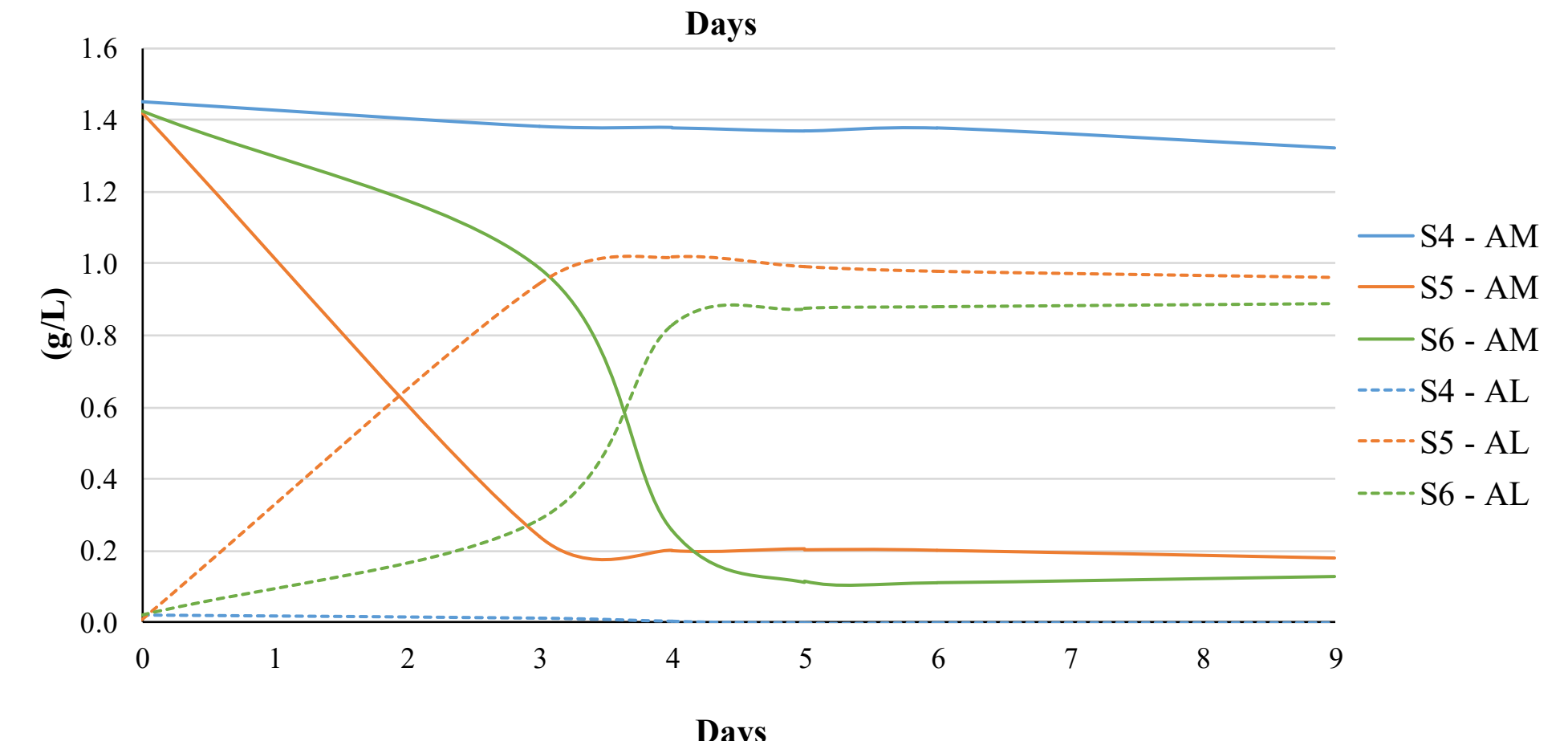
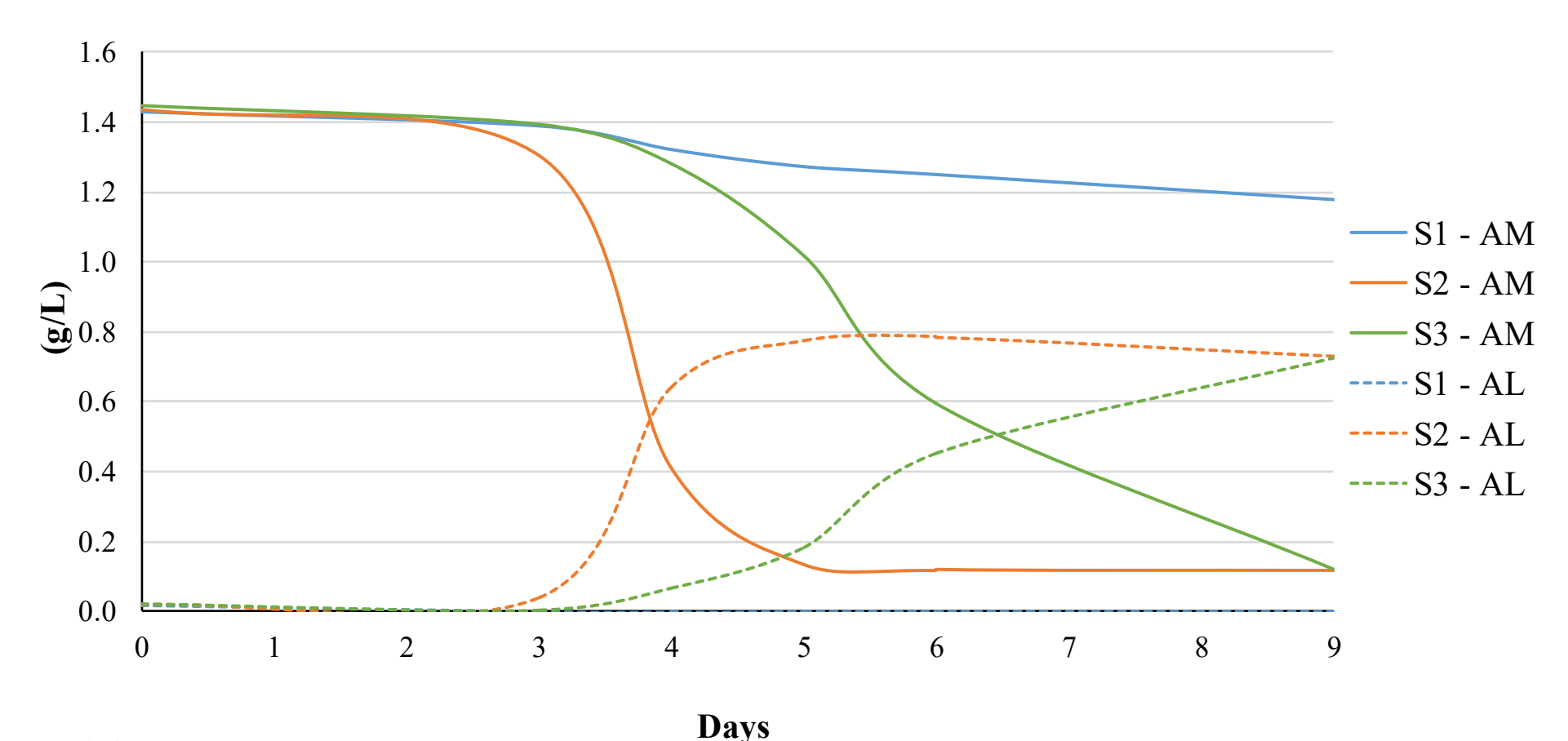
- ❖ **Malolactic fermentation**: monitored by evaluating the conversion of malic acid to lactic acid (g/L).



RESULTS

- ❖ Malic acid degradation was closely correlated with **cell density**, leading to final **lactic acid** concentrations of up to **0.96 g/L**.
- ❖ **Alcohols** are the most abundant compounds
- ❖ **Aromatic esters** (e.g., ethyl acetate, ethyl lactate), enhancing **fruity notes** and **aromatic complexity**.

Compounds	Trials					
	S1	S2	S3	S4	S5	S6
ΣAlcohols	192.49±9.79ab	215.85±14.1a	141.74±11.96cd	86.20±5.62f	124.34±8.4de	146.27±8.19cd
ΣAldehydes	4.9±0.36b	7.15±0.96a	2.46±0.36de	2.08±0.25def	3.12±0.44cd	4.29±0.54bc
ΣKetones	7.29±0.94a	2.97±0.34bc	3.04±0.35b	1.49±0.14de	2.47±0.28bcd	3.22±0.36b
ΣCarboxylic acids	4.6±0.51de	32.68±3.71a	18.14±2.14b	5.17±0.67de	8.03±0.72cd	3.87±0.59de
Acetic acid	0.00±0.00d	23.41±2.54a	11.59±1.34b	3.21±0.47c	3.23±0.24c	0.00±0.00d
ΣEsters	14.49±1.58b	15.74±1.80ab	20.2±2.44a	8.51±0.99c	7.89±0.92cd	19.21±2.28ab
Ethyl acetate	10.54±1.16a	11.00±1.34a	9.74±1.12a	5.99±0.64b	3.53±0.45c	10.21±1.15a
Ethyl lactate	0.00±0.00e	0.00±0.00e	5.93±0.68a	0.27±0.03de	1.28±0.14de	3.99±0.57b
3-Methyl-butyl acetate	0.61±0.08cd	0.61±0.09cd	1.87±0.24b	0.58±0.07d	0.93±0.11cd	1.51±0.17bc
2-Phenylethyl acetate	0.52±0.04de	0.57±0.03cd	0.43±0.08de	0.36±0.04e	0.52±0.06de	0.87±0.09b



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